

REPAIR INSTRUCTIONS

Main Drive Pinion Disassembly (M2)

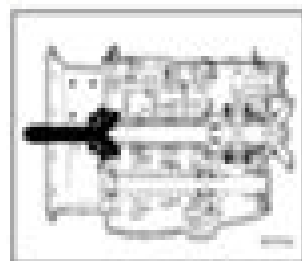


Figure 10 - Main Drive Pinion Disassembly (M2)

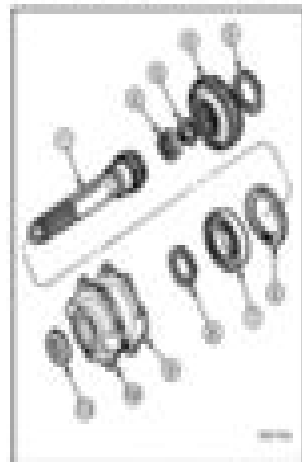


Figure 11 - Exploded View of Main Drive Pinion

Part Name	Part Number
1. Main Drive Pinion	1. 1000000000
2. Main Drive Pinion Shaft	2. 1000000000
3. Main Drive Pinion Gear	3. 1000000000
4. Main Drive Pinion Key	4. 1000000000
5. Main Drive Pinion Nut	5. 1000000000
6. Main Drive Pinion Washer	6. 1000000000
7. Main Drive Pinion Seal	7. 1000000000
8. Main Drive Pinion O-Ring	8. 1000000000
9. Main Drive Pinion Gasket	9. 1000000000
10. Main Drive Pinion Cover	10. 1000000000

1. Remove the pinion gear from the main drive pinion bearing cover.

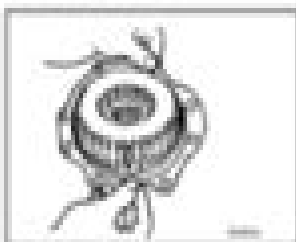


Figure 12 - Removing Seal from Main Drive Pinion Bearing Cover

2. Remove the spiral wrap ring from the end of the main drive pinion shaft. Insert the main drive pinion gear. Push the wrap ring out of the pinion and over the shoulder of the main drive pinion, using a flat bar (see note).



Figure 13 - Removing Wrap Ring from Main Drive Pinion

NOTE

The action of removing the wrap ring may damage the wrap ring. Make sure a replacement wrap ring is available.

REPAIR INSTRUCTIONS

3. Remove the main drive pinion gear by lifting it straight up.

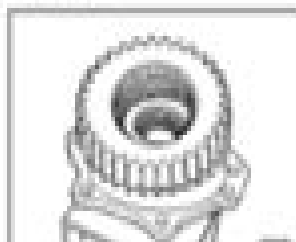


Figure 14 - Main Drive Pinion Gear Removed from Shaft

4. Remove the upper bearing from inside the end of the main drive pinion shaft.



Figure 15 - Upper Bearing Removed from Main Drive Pinion Shaft

5. Remove the upper bearing wrap ring from the main drive pinion, using suitable wrap ring pliers.



Figure 16 - Removing Upper Bearing from Main Drive Pinion

6. Remove the main drive pinion lower bearing wrap ring, using suitable wrap ring pliers.

WARNING

The large wrap ring is very difficult to compress and expand, and may fly off the wrap ring pliers, causing injury.



Figure 17 - Removing Main Drive Pinion Lower Bearing from Main Drive Pinion

Mack Transmission Rebuild Manual

Leslie R. Rudnick



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