

## GRAVURE TROUBLE-SHOOTING GUIDE

DEFECT	PROCESS PROBLEM	PROBABLE CAUSE	TEST	POSSIBLE REMEDIES
<b>CHATTER</b>	Incorrect blade setting	Blade angle too sharp Too much blade pressure		Flatten blade angle Reduce blade angle
	Blade too sharp	High pigment ink sharpening blade	Solids test	Replace ink if out of spec
<b>INK FLOW</b>	Uneven ink flow from fountain	Dried ink on fountain Fountain set up incorrectly		Clean off the fountain Remount fountain
	Too little ink flow from fountain	Fountain too far away from cylinder Ink flow valve not open enough Ink filter clogged Ink pump not operating correctly Fountain baffles are plugged or bent	Pressure gauge	Adjust fountain closer to cylinder Open valve wider / check for blockage Change ink filter Replace ink pump Clean / adjust baffles
	Too much ink flow from fountain	Fountain too close to cylinder Ink flow valve open too wide		Adjust fountain away from cylinder Close valve slightly
<b>PICKING</b>	Ink not drying completely on web	Low temperature in dryer Low air flow in dryer Low steam pressure to dryer Press speed too high (small dryers only)	heat gun magnehelic	Raise dryer temperature Increase dryer air flow Notify maintenance Decrease press speed
	High ink viscosity	Solvent evaporation from ink	viscosity test	Slowly add more solvent to ink
	Incorrect pressure on impression roller	Too much pressure on impression roller Too little pressure on impression roller Impression roller is the wrong durometer Dirty impression roller Defective / uneven impression roller	measure nip flat area measure nip flat area durometer Tester	Decrease roller pressure Increase roller pressure Change roller durometer Clean the impression roller Change the impression roller
	Chill rollers too warm	Water supply not cold enough / not flowing	heat gun	Notify maintenance

# Gravure Trouble Shooting Guide

**SB Merriam**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the SB Merriam text.

## **Gravure Trouble Shooting Guide:**

*Manufacturing of Quality Oral Drug Products* Sam A. Hout, 2022-06-27 This book provides an understanding of what is required to engineer and manufacture drug products It bridges established concepts and provides for a new outlook by concentrating and creating new linkages in the implementation of manufacturing quality assurance and business practices related to drug manufacturing and healthcare products This book fills a gap by providing a connection between drug production and regulated applications It focuses on drug manufacturing quality techniques in oral solid dosage and capsule filling including equipment and critical systems to control production and the finished products The book offers a correlation between design strategies and a step by step process to ensure the reliability safety and efficacy of healthcare products Fundamentals of techniques quality by design risk assessment and management are covered along with a scientific method approach to continuous improvement in the usage of computerized manufacturing and dependence on information technology and control operations through data and metrics Manufacturing and Quality Assurance of Oral Pharmaceutical Products Processing and Safe Handling of Active Pharmaceutical Ingredients API is of interest to professionals and engineers in the fields of manufacturing engineering quality assurance reliability business management process and continuous improvement life cycle management healthcare products manufacturing pharmaceutical processing and computerized manufacturing

Handbook of Troubleshooting Plastics Processes John R. Wagner, Jr., 2012-09-19 This handbook provides a framework for understanding how to characterize plastic manufacturing processes for use in troubleshooting problems The 21 chapters are authored by well known and experienced engineers who have specialized knowledge about the processes covered in this practical guide From the Preface In every chapter the process is described and the most common problems are discussed along with the root causes and potential technical solutions Numerous case studies are provided that illustrate the troubleshooting process Mark A Spalding The Dow Chemical Company

*Chemistry and Technology of Water Based Inks* P. Laden, 2012-12-06 This book has been a long time in the making Since its beginning the concept has been refined many times This is a first attempt at a technical book for me and fortunately the goals I have set have been achieved I have been involved in water based ink evaluation since its unclear begin nings in the early 1970s This book is fashioned much like a loose leaf binder I had put together for early reference and guidance The format has worked for me over the years I trust it will work for you I would like to thank the many people who made this book possible particularly Blackie Academic Professional for their saint like patience Thanks again to W B Thiele Thiele Engdahl to Lucille my wife and to James and Frank my two boys A final and special thank you to Richard Bach who taught me there are no limits

American Printer & Lithographer John Clyde Oswald, Edmund Geiger Gress, 1957

*The Science and Technology of Flexible Packaging* Barry A. Morris, 2022-07-23 The Science and Technology of Flexible Packaging Multilayer Films from Resin and Process to End Use Second Edition provides a comprehensive guide on plastic films in flexible packaging covering scientific principles materials

properties processes and end use considerations Sections discuss the science of multilayer films in a concise and impactful way presenting the fundamental understanding required to improve product design material selection and processes In addition the book includes information on why one material is favored over another and how film or coating affects material properties Descriptions and analysis of key properties of packaging films are provided from engineering and scientific perspectives With essential scientific insights best practice techniques environmental sustainability information and key principles of structure design this book provides information aids in material selection and processing how to shorten development times and deliver stronger products and ways to enable engineers and scientists to deliver superior products with reduced development time and cost Provides essential information on all aspects of multilayer films in flexible packaging including processing properties materials and end use Bridges the gap between scientific principles and practical challenges Includes explanations to assist practitioners in overcoming challenges Enables the reader to address new challenges such as design for sustainability and eCommerce

Roll-to-Roll Manufacturing Jehuda Greener, Glen Pearson, Miko Cakmak, 2018-02-27 A single volume resource featuring state of the art reviews of key elements of the roll to roll manufacturing processing methodology Roll to roll R2R manufacturing is an important manufacturing technology platform used extensively for mass producing a host of film type products in several traditional industries such as printing silver halide photography and paper Over the last two decades some of the methodologies and know how of R2R manufacturing have been extended and adapted in many new technology areas including microelectronics display photovoltaics and microfluidics This comprehensive book presents the state of the art unit operations of the R2R manufacturing technology providing a practical resource for scientists engineers and practitioners not familiar with the fundamentals of R2R technology Roll to Roll Manufacturing Process Elements and Recent Advances reviews new developments in areas such as flexible glass display and photovoltaics and covers a number of process innovations implemented recently to extend and improve the capabilities of traditional R2R lines It covers such topics as coating and solidification processes in line vacuum deposition drying web handling and winding polymer film substrates novel hybrid composite films flexible solar cells and more Additionally this book Examines key elements unit operations of the R2R technology and discusses how these elements are utilized and integrated to achieve desired process efficiencies in a host of applications Illustrates several established and novel application areas where R2R processing is utilized in current or future products Discusses process design methodology and key advantages of R2R manufacturing technology over batch or sheet to sheet operations Roll to Roll Manufacturing Process Elements and Recent Advances is an ideal book for undergraduate and graduate students in various science and engineering disciplines as well as for scientists engineers and technical and business leaders associated in any way with the development commercialization and manufacture of a variety of film products

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,1955     *American Printer* ,2007     **The Specialty Worker of the International Printing Pressmen and Assistants' Union of North America** International Printing Pressmen and Assistants' Union of North America,1964     *American Printer and Lithographer* ,1980     *The American Pressman* ,1955     **Graphic Arts Literature Abstracts** ,1986  
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