

# HL HEATLESS DESICCANT AIR DRYER

## HL120 – HL1800

**Air Solutions**  
**Davidson, NC 28036**

**Date: 4 December 2006**  
**Cancels: New**

### SUGGESTED AIR DRYER SPECIFICATION

#### General –

Compressed air dryer capable of reducing the moisture content of 550 scfm air at 115 psig and 100°F inlet air temperature to maintain a pressure dew point of the dried air at -40°F (or -100°F)

Dryer shall employ twin-drying towers comprising ASME code welded pressure vessels, spherical-particle, non-corrosive activated alumina desiccant, and desiccant fill and empty ports. A continuous supply of dry air shall be provided by the automatically cycled operation of the drying vessels on a fixed cycle, including drying, pressure stabilization and regeneration. Automatic cycling shall be controlled by an electronic controller. Airflow shall be directed through alternate drying vessels by pneumatically operated valves which require no lubrication. All dryers use high performance diaphragm valves.

Fire rated relief valves shall be located on each pressure vessel.

The purge air control system shall include mufflers to reduce the noise level of the purge air exhaust to within OSHA standards. No electrical or other energy shall be supplied to the dryer from an outside source for reactivation. Total

electrical requirements shall not exceed 5 Amperes at 110, 115 or 120 Vac.

The dryer shall include, as a minimum, gauges showing pressure in each drying tower, a gauge showing purge pressure, a manual purge adjustment valve, a switch for selecting power ON/OFF, and an indicating light signaling power ON.

#### EMS Option –

As an option, the dryer can be equipped with an Energy Management System (EMS): an hygrometer sensor located in the airstream downstream of the desiccant bed will determine moisture content of process air and the microprocessor controls will correspondingly modulate the dryer cycle.

At the end of the purge and repressurization cycles, if the dew point is better than required, purge exhaust valves will remain closed and no purge air will be consumed. Although no longer purging, the dryer will continue the drying cycle in order to maintain heat of adsorption within both desiccant beds.

When dew point reaches the EMS control setpoint, the dryer will revert to fixed cycle with the last regenerated bed switched for online drying.

The EMS option shall also include a digital dewpoint display, system status and cycle point indications and a common alarm dry

contact. A DRYER OFF, DRYER ON and EMS ON switch shall also be provided.

Dryer shall be Ingersoll Rand Model HL 600-EMS.

#### Prefilter and Afterfilter –

A prefilter shall be included for installation upstream of dryer to remove oil and liquid water down to 0.01 PPM (parts per million) by weight, shall have a theoretical efficiency greater than 99.9999% and shall be capable of removing solid particles as small as 0.01 micron. Prefilter shall employ a replaceable element for coalescing oil mists. Filter shall include external drain connection for periodic removal of separated contaminants, and a color-coded differential pressure gauge for indication of element replacement.

Prefilter shall be Ingersoll Rand Model IRDP706.

An afterfilter is included as standard for installation downstream of the dryer to remove particulate matter. It will remove 99.95% of all particulates 1 micron and larger.

Afterfilter shall be Ingersoll Rand Model IRDP706.

### MODEL NUMBERS CALLED OUT BY THIS SPECIFICATION

MODEL	(scfm)	MAWP (psig)	MODEL NO.	CCN	MODEL NO.	CCN
HL120	120	150	HE216	42494856	DP216	42495002
HL160	160	150	HE216	42494856	DP216	42495002
HL200	200	150	HE350	42494872	DP350	42495028
HL250	250	150	HE350	42494872	DP350	42495028
HL300	300	150	HE350	42494872	DP350	42495028
HL400	400	150	HE481	42494898	DP481	42495036
HL500	500	150	HE563	42494906	DP563	42495044
HL600	600	150	HE706	42494934	DP706	42495051
HL800	800	150	HE1000	42494930	DP1000	42495077
HL1000	1,000	150	HE1000	42494930	DP1000	42495077
HL1200	1,200	150	HE1380	42494948	DP1380	42495085
HL1500	1,500	150	HE2000	42495564	DP2000	42495747
HL1800	1,800	150	HE2000	42495564	DP2000	42495747

\*Based on 100 psig inlet air pressure and -40°F pressure dew point. Maximum recommended inlet temperature, 120°F. For capacity at inlet temperature higher than 120°F, consult your local distributor.

# Ingersoll Rand Air Dryer Manuals

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