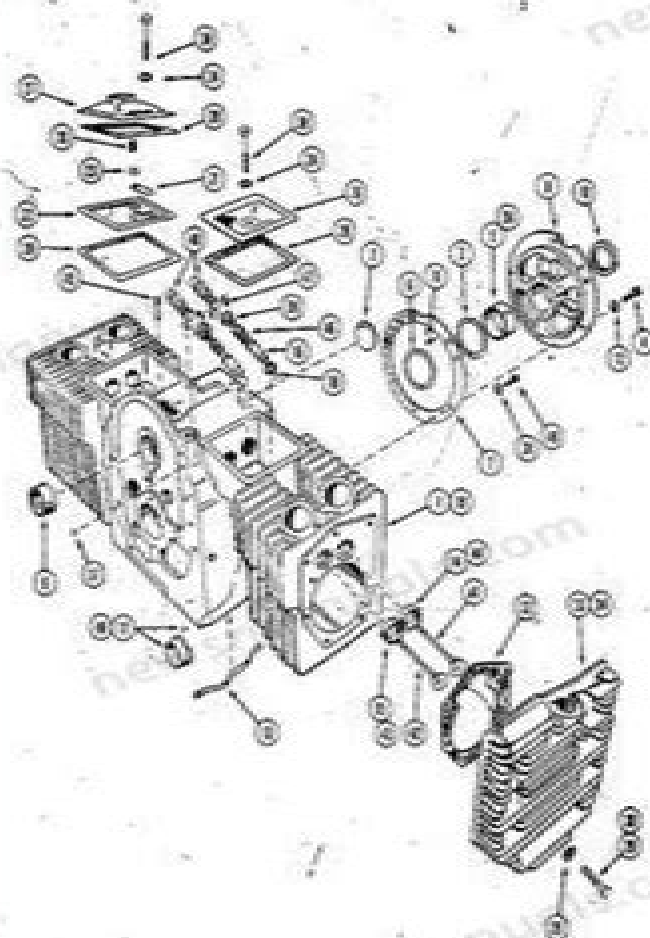




ORIGINAL ENGINE BLOCK AND ATTACHING PARTS

(To order complete engine see page 5)
(also see service short block)



REF	PART NO.	DESCRIPTION	QTY
1	N55	BLOCK ASSEMBLY - cylinder, standard bore (see ref. 18)	1
2	43- 26	PLUG - camshaft, expansion	1
3	C 20258	SHIM - rear bearing plate .005" (5/12 mm)	1
4	113- 308	SCOT - 3/8" x 1-1/4" A.C. hex	5
5	C 20278	BEARING - camshaft, rear (standard)	1
6	C 20287	WASHER - thrust, camshaft bearing	2
7	C 20288	GASKET - bearing plate	1
8	C 20289	PLATE - bearing (does not include bearings)	1
9	C 20270	BEARING - camshaft 3/4" (service part is 5/8")	2
10	C 20271	SEAL - bearing plate	1
11	C 20272	PIN - main bearing stop	4
12	182- 21	LOCK WASHER - 3/8" bearing plate	5
13	C 24346	TUBE - oil, crankcase	1
14	C 20287	ROSCOT - valve seat, intake	2
15	C 20274	ROSCOT - valve seat, exhaust	2
16	C 20282	GUIDE - valve	4
17	C 20285	BEARING - crankshaft front (standard)	1
18	C 20302	GASKET - valve guide, intake	4
19	N55*	BLOCK ASSEMBLY - short (326 and 446) includes: cylinder and crankcase, all bearings, camshaft, crankshaft, timing gear, governor gear case, connecting rods, pistons, piston rings, valves, oil pump and breather tube	1
19	N55*	BLOCK ASSEMBLY - short (448) includes: cylinder and crankcase, all bearings, camshaft, crankshaft, timing gear, governor gear case, connecting rods, pistons, piston rings, valves, oil pump and breather tube	1
20	C 20243	SPRING - breather valve	1
21	C 20244	VALVE - breather	1
22	C 20245	SAFFLE - breather	1
23	185- 2070	WASHER - 1/4"	1
24	C 20247	WASHER - 1/4" copper	2
25	C 20248	WASHER - 5/16"	18
26	C 20250	COVER - valve	1
27	C 24343	COVER - valve (with breather port)	1
28	C 20251	GASKET - valve cover	3
29	24- 532	SCOT - head, 5/16" - 18 x 3"	8
30	24- 526	SCOT - head, 5/16" - 18 x 1-5/8"	12
31	C 20274	WASHER - copper 3/8"	2
32	C 20279	GASKET - cylinder head	2
33	C 24349	HEAD - L.H. No. 2	1
34	C 24350	HEAD - R.H. No. 1	1
35	C 20278	BEARING - crankshaft, rear .002" (5/12 mm) underside	1
36	C 20280	BEARING - crankshaft, rear .010" (5/25 mm) underside	1
37	C 20281	BEARING - crankshaft, rear .020" (5/25 mm) underside	1
37	214- 7	PLUG - core hole	1
38	113- 102	SCOT - valve cover 1/4" x 1-3/4" hex	2
39	C 20273	ROSCOT - valve spring	4
40	C 20276	TARGET - valve (standard)	4

*See service short block use C20403

Ingersoll 446 Parts Manual

Clemens Wendtner



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