

The automatic drain valve removes condensed water and oil from compressed air systems without interrupting air flow, creating pressure drops or opening the system to the atmosphere. Its unique design maintains system pressure and volume during operation, and increases productivity.

REF. NO.	PART NUMBER	DESCRIPTION
REF.	32290208	VALVE, AUTOMATIC DRAIN (SIMPLEX UNITS)
REF.	32210000	VALVE, AUTOMATIC DRAIN (DUPLEX UNITS)
11-1	32210001	KIT, WATER CAP ASSEMBLY
11-2	32214004	KIT, BODY/PISTON ASSEMBLY (FOR 32290208 VALVE)
11-3	32290206	KIT, BODY/PISTON ASSEMBLY (FOR 32210000 VALVE)
11-3	32210007	KIT, ONE WAY VALVE
11-4	32490317	90 SERVOMOTOR, STANDARD CAPACITY
11-4	32490303	90 SERVOMOTOR, HIGH CAPACITY
11-5	32211000	BLOW TUBE - 14"

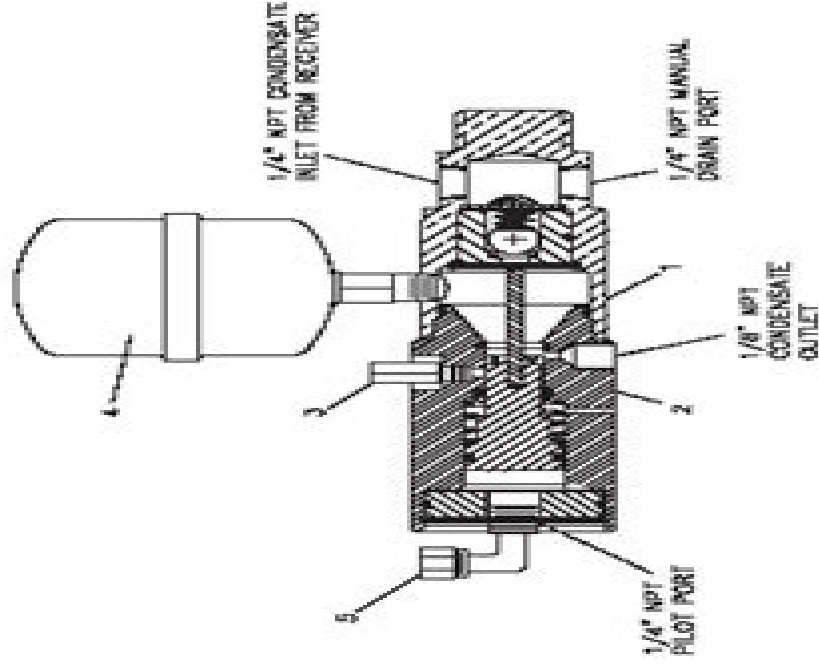
\* The high capacity blow tube gives the automatic drain valve twice as much condensate discharge capacity during the purging cycle. This larger blow tube is available as an upgrade. A larger blow tube is recommended for use on the single- and duplex compressors with long purging cycles and/or operating in extremely humid environments. If the purging cycle exceeds one hour, then an electric timer<sup>1</sup> should be used.

#### AUTOMATIC DRAIN VALVE TIMER KIT

An automatic drain valve timer kit resolves application problems in which an existing automatic drain valve cycles too infrequently. A timer generates the precise delay for actuating the automatic drain valve. With a timer, the automatic drain valve operates independently of the compressor unload cycles.

PART NUMBER	DESCRIPTION
32490904	KIT, ELECTRIC TIMER - AUTOMATIC DRAIN VALVE

FIGURE 11. AUTOMATIC DRAIN VALVE REPLACEMENT PARTS.



# Ingersoll T30 Manual

**Joacim Rocklöv**



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