

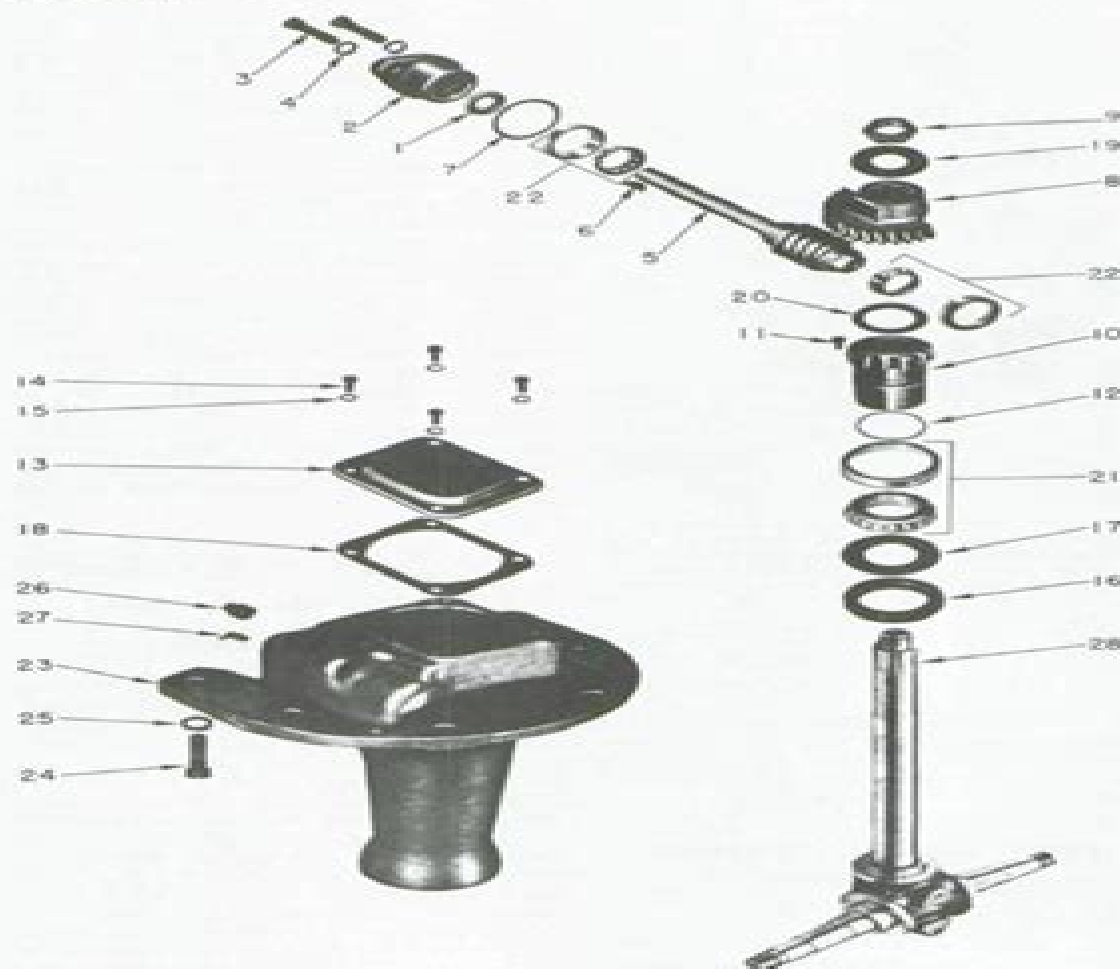


Fig. O8 — Exploded view of dual wheel tricycle front support and related parts as used on manual steering models. Refer to Fig. Q12 for front support for power steering models.

- | | | |
|--------------------|------------------------|----------------------------|
| 1. Oil seal | 9. Nut | 16. Felt |
| 2. Bearing cover | 10. Eccentric bushing | 17. Shell retainer |
| 3. Steering worm | 11. Cap screw | 18. Gasket |
| 4. Woodruff key | 12. "O" ring | 19. Washer |
| 5. Shim | 13. Gear housing cover | 20. Shim |
| 6. Steering sector | 14. Pin | 21. Tapered roller bearing |

To adjust wormshaft bearings, add or remove shims (7—Fig. O8 or 21—Fig. O9) located between bearing retainer (2—Fig. O8 or 16—Fig. O9) and the column or gear housing to eliminate all wormshaft end play but permitting wormshaft to rotate with-

out binding. When wormshaft bearings are properly adjusted, 30 inch-pounds torque should be required to rotate the wormshaft (including seal drag). Shims are available in thicknesses of 0.002, 0.004 and 0.0156.

16. GEAR MESH. On dual wheel tricycle models, remove cover (13—Fig. O8) and turn wormshaft so that sector gear (8) is in mid-position. Remove lock screw (11) from eccentric bushing (10) and rotate bushing in bore until all backlash between sector gear and wormshaft gear is removed. Temporarily lock bushing in this position and turn wormshaft in each direction to each sector stop position; if no binding condition is noted, tighten lock screw securely. If binding occurs, rotate bushing slightly to just remove binding condition and lock bushing in position.

On single front wheel models, rotate bearing cage (31—Fig. O9) to a bolting position providing minimum backlash between sector gear (24) and wormshaft without causing any binding condition when wormshaft is rotated throughout range of travel.

Models With Power Steering

17. AXLE POST OR WHEEL FORK BEARINGS. To adjust the dual front wheel axle post or single front wheel fork bearings, the power steering cylinder must first be removed as outlined in paragraph 57. If unit has been disassembled, be sure that bearing cups and cone and roller assemblies are fully seated, then adjust nut (5—Fig. O12 or 14—Fig. O13) so that axle post or wheel fork bearings have a preload of 70-80 in.-lbs. (including seal drag). After bearings are correctly adjusted, stake nut to slot in axle post or wheel fork shaft.

All Dual Wheel Tricycle Models

18. WHEEL BEARING ADJUSTMENT. Refer to Fig. Q19 for exploded view of wheel hub and related parts. Remove cap (8) and cotter pin (13), then tighten nut until a definite drag is felt when rotating wheel. Back nut off to remove preload, then continue to tighten and loosen nut until a definite point is located where torque required to tighten nut definitely increases, then tighten nut to where cotter pin can be installed. Bearing adjustment is correct when approximately 20 inch-pounds torque is required to rotate front wheel. Reinstall cap with new gasket (11).

All Single Front Wheel Models

19. WHEEL BEARING ADJUSTMENT. To adjust the single front wheel bearings, the wheel assembly must be mounted in the wheel fork and the axle spindle retaining caps

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Hermann Breymann

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the Hermann Breymann text bar.

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