

Rebuilding

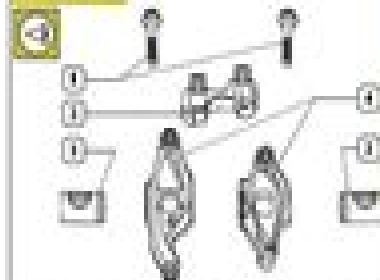
Figure 30



The central hole of the piston ring must show no gap after installation. The greatest gap is for contact with the water and oil rings and with the tappet (arrow) must show no trace of oil or water if they are visible from.

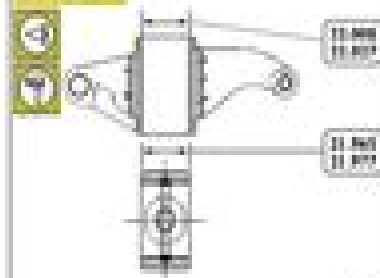
Inspect and adjust valve pistons, are identical and are therefore interchangeable.

Figure 31



1. Piston - 2. Support - 3. Shaft - 4. Piston arm

Figure 32



Check that all piston arm surfaces are not excessively worn or damaged.

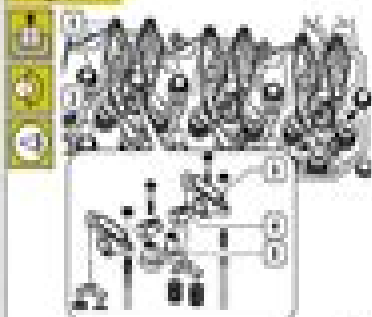
Figure 33



Re-use pistons (2).

Piston tappets (2) are valves with marks (a) facing the exhaust manifold.

Figure 34



Check that the tappet adjuster (bearing hole) (2) are unobstructed to prevent them closing on the rods when fitting the piston arm assembly.

Then with the piston arm assembly consisting of the support (2), piston arm (2) and shaft (3) and secure them to the cylinder head by tightening the bearing screw (2) to the torque indicated in the table.

Ref.	No.	Description	Tightening torque
(2)	4	M16x20	30 N.m (11 lb.ft)

Figure 35



Adjust the clearance between piston arm and valve through Allen wrench (2), hex wrench (3) and feeler gauge (2).

The opening clearance is:

□ 0.25 to 0.30 mm for the intake valve

□ 0.30 to 0.35 mm for the exhaust valve

Tighten the tappet adjuster nuts (2) to the torque indicated in the table.

Ref.	No.	Description	Tightening torque
(2)	4	M16x20	20 N.m (7 lb.ft)

NOTE: To carry out clearance adjustment of the valve - piston arm assembly more quickly, proceed as follows:

□ Install feeler M16x20 (both prior M100002) on the feeler.

□ Rotate the camshaft, adjust the valve of cylinder no. 1 and adjust the valve marked with an asterisk as shown in the table below.

Cylinder no.	1	2	3	4
Intake	-	-	*	*
Exhaust	-	*	-	*

□ Rotate the camshaft, adjust the valve of cylinder no. 4 and adjust the valve marked with an asterisk as shown in the table below.

Cylinder no.	1	2	3	4
Intake	*	*	-	-
Exhaust	*	-	*	-

Re-use the electroinjector using support as described in the relevant section.

Re-use the tappet cover as described in the relevant section.

ELECTRO-INJECTION REMOVAL/RESETTING

Removal

Remove the tappet cover as described in the relevant section.

Remove the electroinjector using support as described in the relevant section.

Remove the rocker arm assembly as described in the relevant section.

Fit a suitable container to collect any fuel which may leak out.

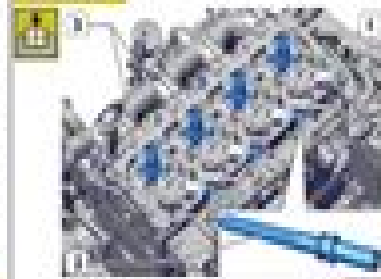
Figure 36



Uncover the plug (2) and remove the high pressure fuel pipe from the governor valve the electroinjector manifold.

Ref.	No.	Description
(2)	4	M16x20
(3)	4	M16x20

Figure 37



Uncover the nuts (2) and remove the electroinjector manifold (2).

Ref.	No.	Description
(2)	4	M16x20

Uncover the electroinjector bearing surface (2).

Ref.	No.	Description
(2)	4	M16x20

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Yicheng Fang

A red circular graphic with a gradient, appearing as a semi-circle or a stylized arrow pointing to the right, located on the right side of the light blue bar.

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