



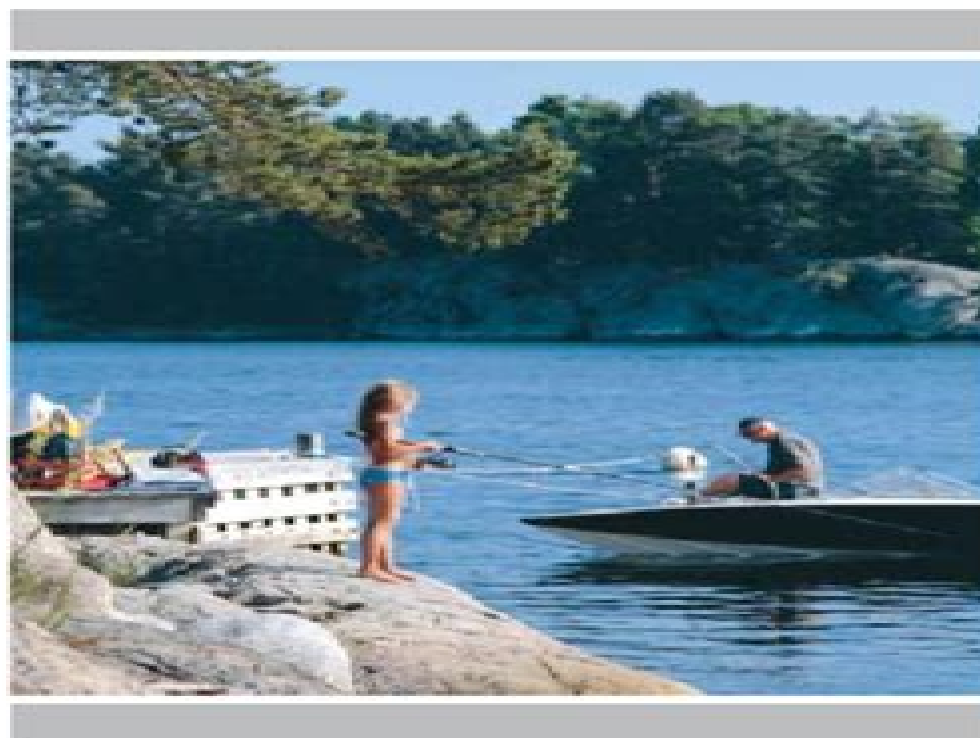
FOR THE USER

FOR THE INSTALLER

INDEX

Greenline HT Plus

C and E



Guide to installation, commissioning and maintenance

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Greenline Ht Plus Manual

L Darling-Hammond



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web usage note a direct allocation of an rz value to a roughness grade is not possible due to the conversion interval in this rz

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web rmax vertical distance from highest peak to lowest valley rmax is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as ra that rely on averages rz preferred by many europeans rz is often preferred to ra in europe and particularly germany

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web r z m i n 3 8 r a 0 9 5 r z m a x 1 4 5 r a 0 7 5 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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web mean roughness the mean roughness roughness average ra is the arithmetic average of the absolute values of the roughness profile ordinates ra is one of the most effective surface roughness measures commonly adopted in general engineering practice

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web nov 11 2021 surface finish conversion chart in this section there s a table for the surface finish conversion chart this table compares the different surface roughness scales for manufacturing processes meanwhile let s go through some of the abbreviations you ll find there ra roughness average rms root mean square cla center line

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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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web conversions math cla micro inches multiply ra $\mu\text{m} \times 40$ r t r a x 8 7 r z r a x 7 2 r z iso r a x 7 6 r max r a x 8 0 r p r a x 3

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