

**CAUTION:** To turn over crankshaft, torque nut ① with a 19 mm wrench. Never try to rotate crankshaft by putting a 12 mm wrench to bolt ②.

2. With "T" mark sharply indexed to the timing mark, hold the crankshaft steady and lightly pull up the chain to take up the sag between crank sprocket and exhaust sprocket.

3. Exhaust sprocket has an arrow mark "1" indicated as ①. Turn over exhaust camshaft to point this arrow flush with the joint surface of the cylinder head. Engage the timing chain with this sprocket.



Fig. 2-175



Fig. 2-176



Fig. 2-177

# Gs 550 Manuals

**Xiaolong Qi**



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