

LUBRICATION SYSTEM

GENERAL

The oil pump (1) is a precision reciprocating type pump located inside crankcase (2) on left side as shown in Figure 3.37. The amount of oil delivered to cylinder intake manifold (3) depends on engine R.P.M. and throttle (4) position thus providing the correct ratio of gas to oil under all operating conditions. The engine drives the pump piston through a worm gear. The control lever is mounted on a cam shaft which varies the length of piston stroke according to throttle opening. Both carburetor control cable (5) and oil pump control cable (6) are connected to handlebar throttle control cable (7) through equalizer (8). A check ball (9), located in the oil line fitting on the intake manifold, prevents oil from flowing away from engine and prevents air from entering oil line (13) when engine is not running. An oil filter (14) is located inside of

the oil line connection at oil tank. The filter should be inspected periodically and cleaned if necessary. The oil pump should not be disassembled for repairs. If it is not working properly, it should be replaced.

Pumps are calibrated differently for the 175 cc and the 250 cc models because of the different oil requirements of each. The pump for the 175 cc engine has a "175" stamped on control lever (11); for the 250 cc engine, a "250."

NOTE

The pump has been calibrated to provide proper lubrication (50/1 ratio) when Harley-Davidson "Two Cycle Lubricant" is used. Use of any other kind could cause engine damage.

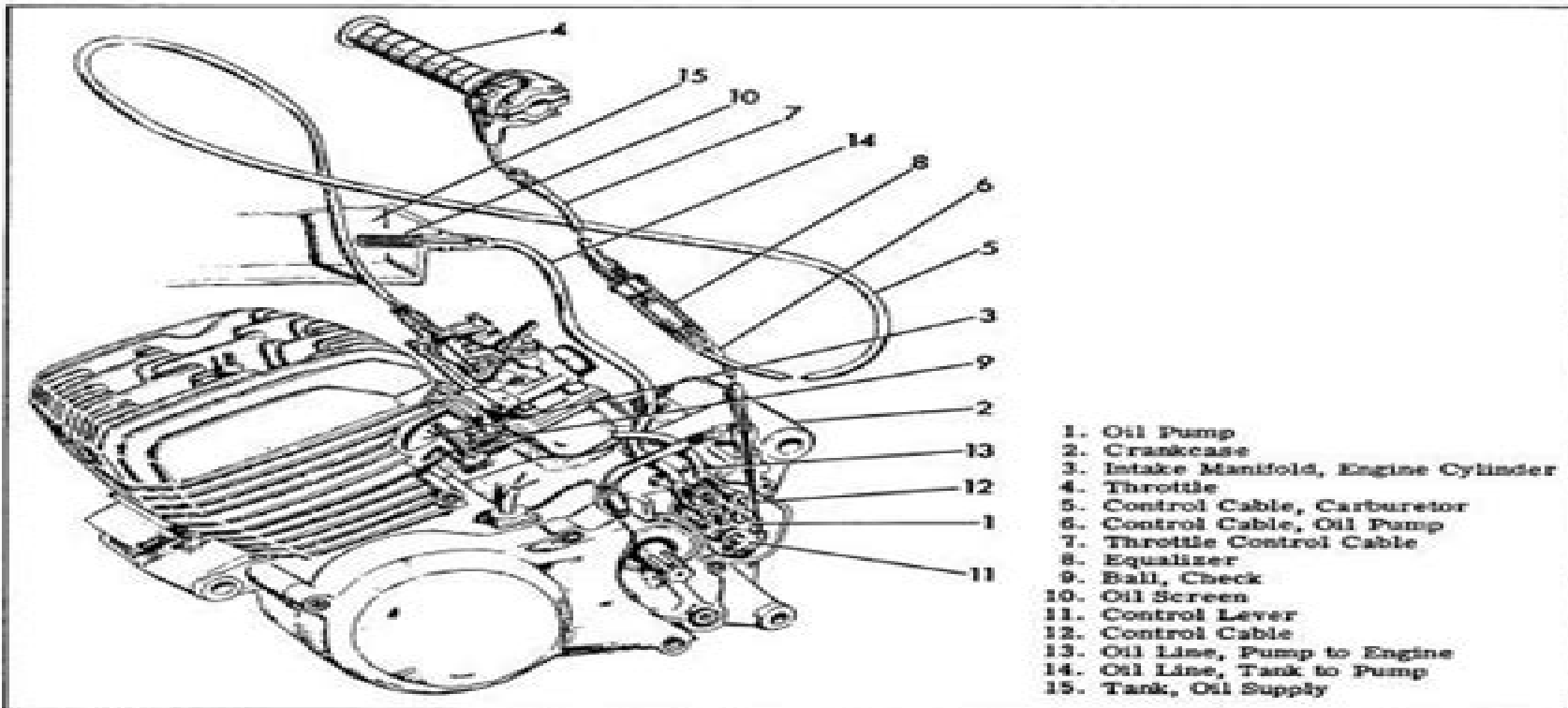


Figure 3.37 Lubrication System

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**Curt Choate, Tom Schauwecker, John
Harold Haynes**



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