

INSTRUCTIONS FOR ADJUSTING THE DOORS

1. Mount the spring assemblies to the rail in manner shown provided in the leader plate.

2. Release the metal bar which runs the length of the door. This can be done without removing the door from the track. This bar is used to adjust the door to the track. Adjust down and set the adjustment rollers to the track. The door should be closed at this time. If necessary, the rollers should be adjusted so they just touch the track. The door at the same time. Tighten the lock and adjust the door. Adjust cable pulling on the bar and move door to the track. Each other where spread area with the joint in open side.

3. Mount the clutch. With door about 6" from closed the roller on round part of track, adjust roller "A" to clutch bar so it just touches rollers. Close doors fully and adjust bar "B" to get 1/8" spread on clutch rollers. Open door to check measurement. Readjust if necessary.

4. Mount side edge.

5. Close the door fully and set mechanical stop in position. If just touches in close direction. Open fully and set stop in open direction so it just touches. Set electrical contact in accordance with instructions given on air wiring diagram. If necessary to shorten or lengthen the wires to the door, the weight of the doors.

With the car door in the fully closed position, set the drive bar to center in the clutch. As the roller in the clutch does not move, the edge of the landing door drive bar should be clear by 1/8" for 1/8" spread on the clutch.

MAINTENANCE INSTRUCTIONS
 MAINTENANCE PAGE "G" (SEE INDEX)



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