

### Engine Stop Solenoid

1. Remove the engine stop solenoid from the engine.
2. Connect the jumper leads from the pulling coil **F** terminal to the switch (2), and from switch (2) to the battery positive terminal.
3. Connect the jumper leads from the pulling coil **R** terminal to the switch (2), and from switch (2) to the battery positive terminal.
4. Connect the jumper leads from the engine stop solenoid body to the battery negative terminal.
5. When switch (2) is turn on, the plunger pull into the solenoid body and then turn off the switch (2), the plunger comes out.
6. Turn on the switch (2) from turn on the switch (2), the plunger pull into the solenoid body and it keep in holding position after turn off the switch (2).
7. If the plunger is not attracted, the engine stop solenoid is faulty.

#### IMPORTANT

1. Never apply the current for pulling coil more than two seconds when inspecting.

- |                           |                               |
|---------------------------|-------------------------------|
| (1) Solenoid              | (F) Terminal for Pulling Coil |
| (2) Switch                | (R) Terminal for Holding Coil |
| (3) Remote Control Unit   |                               |
| (4) Fuse for Pulling Coil |                               |

20-01200-1

### (B) Turbocharger



#### Turbine Side

1. Check the exhaust port (2) and inlet port (3) side of the turbine housing (1) to see if there is no exhaust gas leak.
2. If any gas leak is found, realign the bolts and nuts or replace the gasket with new one.

- |                     |                |
|---------------------|----------------|
| (1) Turbine Housing | (2) Inlet Port |
| (3) Exhaust Port    |                |

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#### Compressor Side

1. Check the inlet hose (1) of the compressor cover (2) to see if there is no air leak.
2. Check for loose connections or cracks in the suction side of the intake hose.
3. If any air leak is found, change the clamp (3) and/or inlet hose.

- |                      |                |
|----------------------|----------------|
| (1) Inlet Hose       | (2) Inlet Hose |
| (3) Compressor Cover |                |

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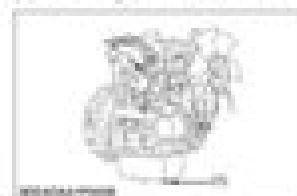
#### Radial Clearance

1. If the wheel contact to the housing, replace the turbocharger assembly with new one.

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## [2] DISASSEMBLING AND ASSEMBLING

### (1) Draining Oil and Coolant



#### Draining Engine Oil

1. Start and warm up the engine for approx. 5 minutes.
2. Place an oil pan underneath the engine.
3. Remove the drain plug (1) to drain oil.
4. After draining, screw in the drain plug (When refilling).
5. Fill the engine oil up to the upper line on the dipstick (2).

- |                |              |
|----------------|--------------|
| (1) Drain Plug | (2) Dipstick |
|----------------|--------------|

20-01200-5

#### Draining Coolant

##### CAUTION

- Never remove radiator cap while operating or immediately after stopping. Otherwise, hot water will spray out from the radiator. Wait for more than two minutes to cool the radiator, before opening the cap.

1. Prepare a bucket. Open the coolant drain cock.

- |                        |
|------------------------|
| (1) Coolant Drain Cock |
|------------------------|

20-01200-6

### (2) External Components



#### Air Cleaner, Muffler and Others

1. Remove the air cleaner and muffler.
2. Remove the fan (1), fan belt (4), alternator (3) and starter (2).

- |             |                |
|-------------|----------------|
| (1) Fan     | (3) Alternator |
| (2) Starter | (4) Fan Belt   |

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# Kubota M Series Workshop Manual

**L Cohen**



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