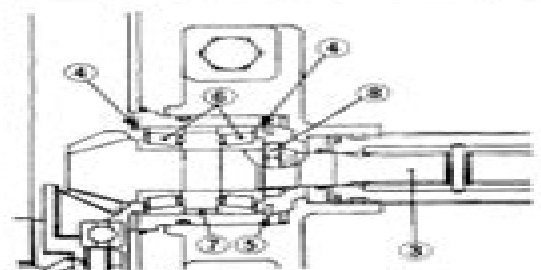




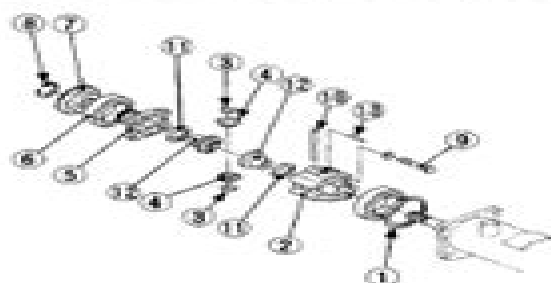
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- | | |
|-----------------------------|-----------------------------|
| (1) Collar | (8) External Snap Ring |
| (2) Differential Case | (9) Screws |
| (3) Thrust Collar | (10) Pinion Shaft |
| (4) Differential Pinion | (11) Shim |
| (5) Differential Case Cover | (12) Differential Side Gear |
| (6) Ball Bearing | (13) Straight Pin |
| (7) Spiral Bevel Gear | |

Spiral Bevel Pinion Shaft and Differential Gear Assembly

1. Take out the differential yoke shaft (9), (10).
2. Remove the internal snap ring (5).
3. Tap out the spiral bevel pinion shaft (3) by the brass rod and hammer.
4. Take out the differential gear assembly (2), ball bearing (11) and collar (12) from right side of front axle case (1).
5. Remove the stake of lock nut (8), and then remove the lock nut (8).
6. Remove the taper roller bearings (6).

(When reassembling)

- Replace the lock nut (8) with new ones.
- Apply grease to the O-ring of front axle case bosses.
- Install the shims and collars to their original position.
- Apply gear oil to the taper roller bearings (6) and install them correctly, noting their direction.
- Stake the lock nut (8) firmly.

- | | |
|--------------------------------|---------------------------------|
| (1) Front Axle Case | (7) Collar |
| (2) Differential Gear Assembly | (8) Lock Nut |
| (3) Spiral Bevel Pinion Shaft | (9) Differential Yoke Shaft RH |
| (4) Adjusting Collar | (10) Differential Yoke Shaft LH |
| (5) Internal Snap Ring | (11) Ball Bearing |
| (6) Taper Roller Bearings | (12) Collar |

Differential Gear

1. Remove the differential case cover mounting screws (9) and then take out the differential case cover (5), ball bearing (6) and spiral bevel gear (7) as a unit.
2. Remove the external snap ring (8), and then remove the ball bearing (6) and spiral bevel gear (7) as a unit with a puller.
3. Remove the straight pin (13).
4. Pull out the pinion shaft (10) and take out the differential pinions (4) and differential side gears (12).

■ NOTE

- Arrange the parts to know their original position.

(When reassembling)

- Apply molybdenum disulfide (Three Bond 1901 or equivalent) to the inner circumferential surface of the differential side gears (12) and differential pinions (4).
- Install the pinion shaft (10) so that the hole on it may align with the hole on differential case (2), and install the straight pin (13).

Tightening torque	Differential case cover mounting screw	29.4 to 34.3 N·m 3.0 to 3.5 kgf·m 21.7 to 25.3 ft·lbs
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Kubota Mechanism All Tractors Workshop Service Repair Manual

Tao Wei



Kubota Mechanism All Tractors Workshop Service Repair Manual:

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