

8. Remove six bolts so that the bracket can be moved.



(11) Bolt

(12) Bracket

9. While moving the bracket, turn the DPF muffler vertically so it can be removed.



(13) DPF muffler

5. Engine

5.1 Removing/Installing the engine

5.1.1 Removing the cabin

1. Dismount the cabin.



5.1.2 Removing the battery

1. Open the rear cover and bonnet.



2. Firstly remove the (-) cable, and the (+) cable next.



(1) (-) cable

(2) (+) cable

3. Remove two self-locking nuts, battery retainer, battery cover, and battery.



(3) Battery retainer

(6) Self-locking nut

(4) Battery cover

(5) Battery

Self-locking nut (6)

Tightening torque

4.0 to 5.0 N·m
0.41 to 0.51 kgf·m
3.0 to 3.7 lbf·ft

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G Orfield



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