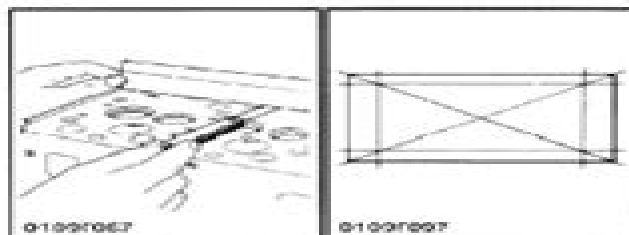


## SERVICING

## [1] CYLINDER HEAD

Cylinder Head Surface Flatness

1. Thoroughly clean the cylinder head surface.
2. Place a straight-edge on the cylinder head's four sides and two diagonal as shown in the figure. Measure the clearance with a feeler gauge.
3. If the measurement exceeds the allowable limit, correct it with a surface grinder.

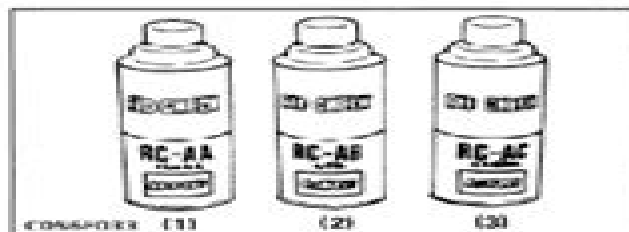
■ **NOTE**

- Do not place the straight-edge on the combustion chamber.

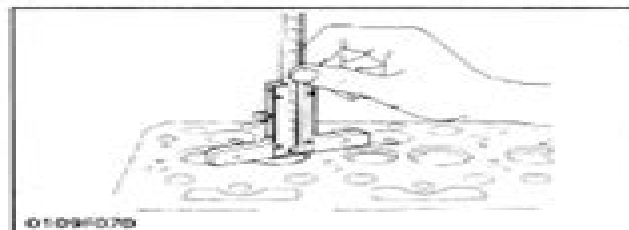
■ **IMPORTANT**

- Be sure to check the valve recessing after correcting.

|          |                 |                         |
|----------|-----------------|-------------------------|
| Flatness | Allowable limit | 0.05 mm<br>(0.0020 in.) |
|----------|-----------------|-------------------------|

Cylinder Head Flaw

1. Prepare a red check (Code no: 07909-31371).
2. Clean the surface of the cylinder head with detergent (1).
3. Spray the cylinder head surface with the red permeative liquid (2).
4. Wash away the red permeative liquid on the cylinder head surface with the detergent (1).
5. Spray the cylinder head surface with white developer (3). If flawed, it can be identified as red marks.

Valve Recessing

1. Clean the cylinder head, the valve face and seat.
2. Insert the valve into guide.
3. Measure the valve recessing with a depth gauge.
4. If the measurement exceeds the allowable limit, replace the valve.  
If it still exceeds the allowable limit after replacing the valve, correct the valve seat face of the cylinder head with a valve seat cutter (Code No: 07909-33102) or valve seat grinder. Then, correct the cylinder head surface with a surface grinder, or replace the cylinder head.

|                 |                       |                                         |
|-----------------|-----------------------|-----------------------------------------|
| Valve recessing | Factory specification | 0.75 to 0.95 mm<br>0.0295 to 0.0374 in. |
|                 | Allowable limit       | 1.2 mm<br>0.047 in.                     |

# Kubota Df750 Service Manual

**JPNZ (Firm)**



## **Kubota Df750 Service Manual:**

The book delves into Kubota Df750 Service Manual. Kubota Df750 Service Manual is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Kubota Df750 Service Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Kubota Df750 Service Manual
- Chapter 2: Essential Elements of Kubota Df750 Service Manual
- Chapter 3: Kubota Df750 Service Manual in Everyday Life
- Chapter 4: Kubota Df750 Service Manual in Specific Contexts
- Chapter 5: Conclusion

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3. In chapter 2, the author will delve into the foundational concepts of Kubota Df750 Service Manual. This chapter will elucidate the essential principles that need to be understood to grasp Kubota Df750 Service Manual in its entirety.
4. In chapter 3, this book will examine the practical applications of Kubota Df750 Service Manual in daily life. This chapter will showcase real-world examples of how Kubota Df750 Service Manual can be effectively utilized in everyday scenarios.
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6. In chapter 5, the author will draw a conclusion about Kubota Df750 Service Manual. This chapter will summarize the key points that have been discussed throughout the book.

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