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## 1. PTO CLUTCH

### [1] PTO SOLENOID VALVE, RELIEF VALVE AND OIL FLOW



When the PTO switch is at the OFF position, the oil flow is stopped by the PTO solenoid valve (3).

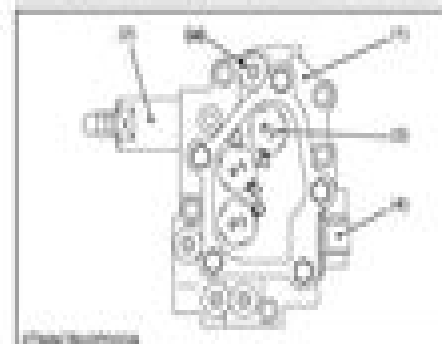
When the PTO switch is at ON position, the solenoid valve (3) is operated and the oil flows through the PTO solenoid valve (3) to the PTO clutch pack (5) to engage it.

The relief valve (2) maintains the hydraulic system pressure and supply the oil to lubricate the shuttle section, synchro-mesh-gears, PTO clutch pack and PTO brake section.

#### ■ NOTE

- Hydraulic system pressure is a operating pressure for the PTO clutch pack and 2WD-4WD clutch pack.

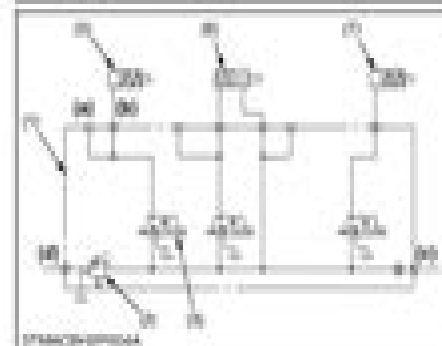
(2.16 MPa, 32.6 kgf/cm<sup>2</sup>, 343 psi)



PTO CLUTCH

- |                             |                                 |
|-----------------------------|---------------------------------|
| (1) Solenoid Valve Assembly | (4) Check Port for PTO Pressure |
| (2) Relief Valve            | (5) PTO Pack                    |
| (3) PTO Solenoid Valve      | (6) P Port                      |
| (4) Connector               | (8) Lubricating Port            |
| (5) PTO Clutch Pack         | (9) T Port                      |
| (6) 2WD-4WD Clutch Pack     |                                 |
| (7) Differential Lock Port  |                                 |

W102867



PTO CLUTCH

# Kubota M9540 Supplement Manual

**Kubota Tekkō Kabushiki Kaisha**



**Kubota M9540 Supplement Manual:**

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