

FORWARD - REVERSE GEAR SHIFTER

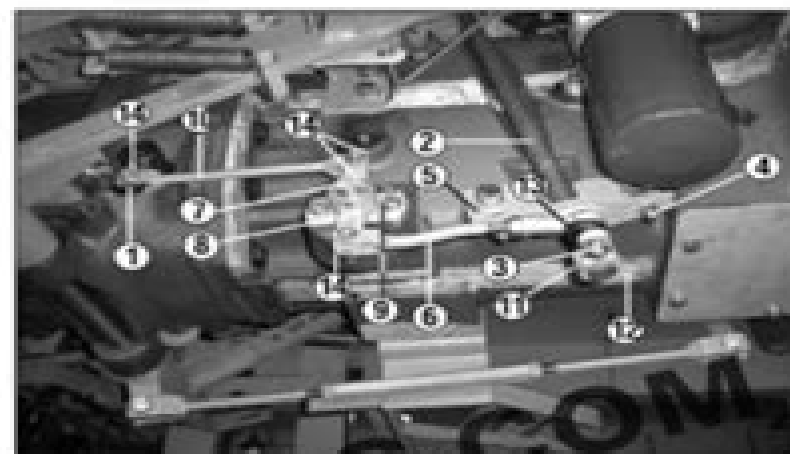
1. This lever is used to select forward or reverse movement in all the gears. This attachment is on the front face of the transmission case and is at the rear section of the clutch housing.

The forward - reverse selector directly couples, disconnect or reverse the direction of the drive of the transmission drive shaft before it enters



Fig. 1

Forward Reverse Shifter



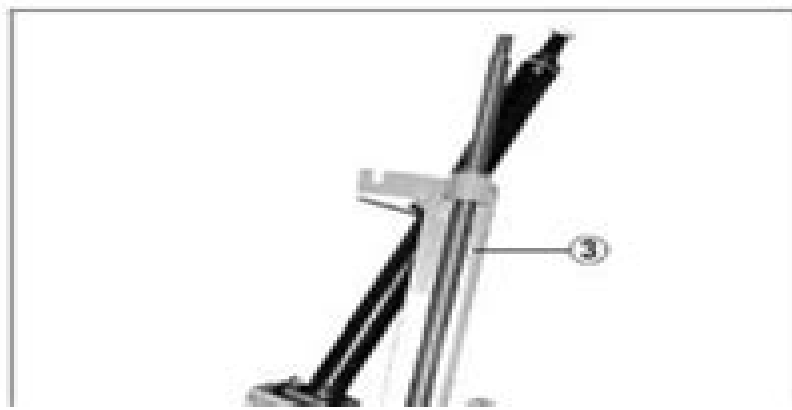
- | | |
|----------------------|------------------------------|
| 1. F&R shifter lever | 8. F&R linkage crank |
| 2. Adjusting link | 9. Bracket crank pin |
| 3. Nut | 10. Connecting rod lever end |
| 4. Nut & Bolt | 11. Pin |
| 5. Bracket | 12. Lever lower |
| 6. Connecting rod | 13. Ball joint |
| 7. Crank pin | 14. Split pin & washer |

the transmission, thus providing both forward or reverse travel in each of the eight transmission gears.

2. Removal

- 1) Removal shifter lever (3-4) by removing circlip & key (4-4).
- 2) Disconnect (F.R. shifter) adjusting link (5-2) by removing split pin and washer, then drive out pin from clevis (1-2) from the both ends of the adjusting link.
- 3) Disconnect connecting rod (10-3) by removing split pin, washer and pin from the both ends of the connecting rod clevis and free the forward-reverse lever (1-3).

Drive out pin (8-4) from lever (7-4) the pull out levered & remove control shaft (2-4) off



Mahindra 5500 Service Manual

Ying Liu



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