

Balancer

1. Remove the balancer cover mounting screws (2).
2. Take out the balancer (1).

(When reassembling)

- Clean up the balancer needle bearing (2) and balancer shaft (at the side cover), and apply oil to them.
- Make sure the needle bearing turns smoothly. Install the balancer (1) onto the balancer shaft from the balancer side. Finally place the balancer timing in position.

NOTE

- Install the balancer (1) with the gear facing toward the balancer timing. See the picture.
- Be sure that the balancer (1) turns smoothly.

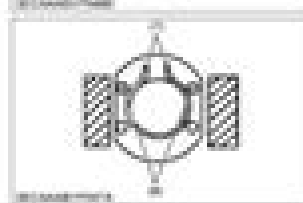
IMPORTANT

- For replacing the bearing, clean up a new bearing and the drive-in spring. Force the bearing into position with its side mark facing outward.

(1) Balancer

(2) Balancer Cover Mounting Screws

0000-01 0000-04 0000



Governor Gear and Oil Pump

1. Remove the stopper (1).
2. Pull out the gear (2).
3. Remove the spring pin (3).
- The circumference of the spring pin hole results out when the pin has been taken out. Connect this area flat.
4. Remove the three screws retaining the oil pump cover (4).
5. Push out the lower rotor shaft (5) and outer rotor (4).

(When reassembling)

- Make sure the oil of the spring pin (3) faces the oil pump.
- Make sure the spring pin (3) stretches at equal distance left and right out of the shaft.
- Place the stopper (1) so that its hole (7) be fitted in between the two projection (6) of the gear. See the figure.
- Apply oil each section.

NOTE

- Finally pull the gear to see if it is tight in position.

Distance between gear hole and governor gear (6)	0000-01	1.5 mm 0.059 in.
	0000-04	0.5 mm 0.019 in.

(1) Stopper

(5) Lower Rotor Shaft

(2) Governor Gear

(4) Cover

(3) Spring Pin

(6) Holes

(4) Outer Rotor

(7) Projection

0000-01 0000-04 0000

(6) Piston and Connecting Rod



Camshaft and Tappet

1. Pull out the camshaft (1) and the cam gear (2) as a unit.
2. Remove the tappet (3).

NOTE

- Intake and exhaust tappets are of an identical shape, and need to be distinguished with a tag, etc.

IMPORTANT

- Force the bearing into position with its side mark facing outward.

(1) Camshaft

(2) Tappet

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Piston and Connecting Rod

1. Remove the cap (2) at the top end of the connecting rod.
2. Put the parting mark (1) (4) on the piston head as shown in the figure.
3. Pull out the piston (1) from the cylinder head side.

(When reassembling)

- Insert the piston (1) with a piston ring compressor.

IMPORTANT

- Be sure to assemble the connecting rod so that the casting mark (2) (3) of the connecting rod faces toward the flywheel.
- Align the mark on the side of the connecting rod and cap (2).

(When reassembling piston and connecting rod)

IMPORTANT

- When installing the piston pin, insert the piston in hole (1) (2) (3) of for 10 to 15 minutes and insert the piston pin to the piston.
- When installing the connecting rod to the piston, align the mark (2) on the connecting rod to the parting mark (4).

Tightening torque	Connecting rod bolts	0000-04	10 to 11 N·m 1.0 to 1.2 kgf·m 10 to 15 lb·ft
		0000-04	10 to 10 N·m 1.0 to 1.1 kgf·m 10 to 10 lb·ft

(1) Piston

(2) Parting Mark

(3) Connecting Rod Cap

(4) Casting Mark

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