

[B] Injection Pump, Gear Case and Timing Gears**Injection Pump and Speed Control Plate**

1. Remove the socket head screws and nuts, and remove the injection pump (1).
2. Remove the screws and separate the speed control plate (2). Be careful not to damage the governor spring (3).
3. Disconnect the governor spring (3) and remove the speed control plate (2).

(When reassembling)

- Hook the governor spring (3) to the governor lever (4) first and install the speed control plate (2).
- Be sure to place the copper washers underneath two screws (5). (Two screws (5) in the upper of the speed control plate (2).)
- Position the slot (6) on the fork lever just under the slot (7) on the crankcase.
- Insert the injection pump (1) so that the control rod (9) should be pushed by the idling adjusting spring (8) at its end and the pin (10) on the rod engages with the slot (6) on the fork lever (as shown in the photo).

■ NOTE

- The sealant is applied to both sides of the soft metal gasket shim. The liquid gasket is not required for assembling.
- Addition or reduction of shim (0.05 mm, 0.0020 in.) delays or advances the injection timing by approx. 0.0087 rad (0.5 °).
- In disassembling and replacing, be sure to use the same number of new gasket shims with the same thickness.

(1) Injection Pump	(6) Slot (Fork Lever Side)
(2) Speed Control Plate	(7) Slot (Crankcase Side)
(3) Governor Spring	(8) Idling Adjusting Spring
(4) Governor Lever	(9) Control Rod
(5) Screw and Copper Washer	(10) Pin

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Fan Drive Pulley

1. Secure the flywheel to keep it from turning.
2. Remove the fan drive pulley screw.
3. Draw out the fan drive pulley with a puller.

(When reassembling)

- Install the pulley to crankshaft, aligning the mark (1) on them.
- Apply engine oil to the fan drive pulley retaining screw. And tighten it.

Tightening torque	Fan drive pulley screw	118 to 127 N·m 12.0 to 13.0 kgf·m 86.8 to 94.0 lbf·ft
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(1) Alignment Mark

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Kubota Zd331 Manual

Annelies Wilder-Smith



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Table of Contents Kubota Zd331 Manual

1. Understanding the eBook Kubota Zd331 Manual
 - The Rise of Digital Reading Kubota Zd331 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Zd331 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Zd331 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Zd331 Manual
 - Personalized Recommendations
 - Kubota Zd331 Manual User Reviews and Ratings
 - Kubota Zd331 Manual and Bestseller Lists
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 - ePub, PDF, MOBI, and More
 - Kubota ZD331 Manual Compatibility with Devices
 - Kubota ZD331 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota ZD331 Manual
 - Highlighting and Note-Taking Kubota ZD331 Manual
 - Interactive Elements Kubota ZD331 Manual
- 8. Staying Engaged with Kubota ZD331 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota ZD331 Manual
- 9. Balancing eBooks and Physical Books Kubota ZD331 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota ZD331 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota ZD331 Manual
 - Setting Reading Goals Kubota ZD331 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota ZD331 Manual
 - Fact-Checking eBook Content of Kubota ZD331 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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