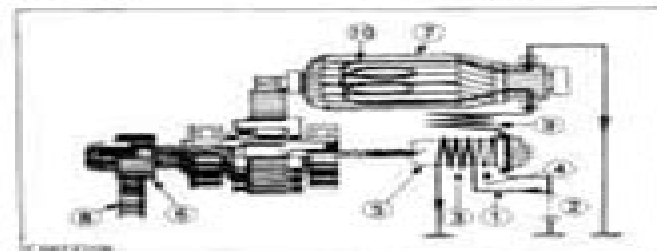


- | | |
|-------------------------|-------------------|
| (1) Clutch Pinion Shaft | (5) Steel Ball |
| (2) Plunger Shaft | (6) Holding Coil |
| (3) Return Spring | (7) Pull-in Coil |
| (4) Plunger | (8) Contact Plate |

(Magnetic Switch)

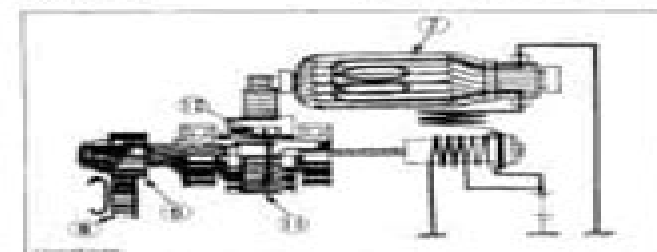
The plunger (4), contact plate (8) and plunger shaft (2) are made as one unit. For this reason, by turning the main switch to the "START" position, the plunger (4) is drawn in and thus the clutch pinion shaft (1) is forced out. This meshes the pinion gear and ring gear and makes the contact plate close the contacts, causing the main current to flow into the armature. By turning off the main switch, the plunger is returned to the original position by a return spring (3).



- | | |
|------------------|--------------------|
| (1) Main Switch | (6) Pinion Gear |
| (2) Battery | (7) Armature |
| (3) Holding Coil | (8) Ring Gear |
| (4) Pull-in Coil | (9) Field Coil |
| (5) Plunger | (10) Armature Coil |

■ When Pinion Gear is in Mesh with Ring Gear

When the pinion gear (6) comes into mesh with the ring gear (8) on the flywheel, a large current flows from the battery directly into the field coil (9) and armature coil (10), but not through the pull-in coil (4). This rotates the armature (7) at a high speed, which in turn drives the ring gear through the pinion gear at 200 to 300 rpm.



- | | |
|------------------|-------------|
| (11) Clutch Gear | (12) Roller |
|------------------|-------------|

■ When Engine is Running

When the engine runs so fast that the ring gear (8) starts to turn the pinion gear (6), roller clutches (11) and (12) are actuated to prevent excessive high-speed revolutions of the armature (7).

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G Orfield



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Table of Contents Kubota M6950dt Manual

1. Understanding the eBook Kubota M6950dt Manual
 - The Rise of Digital Reading Kubota M6950dt Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota M6950dt Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota M6950dt Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota M6950dt Manual
 - Personalized Recommendations

- Kubota M6950dt Manual User Reviews and Ratings
- Kubota M6950dt Manual and Bestseller Lists
- 5. Accessing Kubota M6950dt Manual Free and Paid eBooks
 - Kubota M6950dt Manual Public Domain eBooks
 - Kubota M6950dt Manual eBook Subscription Services
 - Kubota M6950dt Manual Budget-Friendly Options
- 6. Navigating Kubota M6950dt Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota M6950dt Manual Compatibility with Devices
 - Kubota M6950dt Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota M6950dt Manual
 - Highlighting and Note-Taking Kubota M6950dt Manual
 - Interactive Elements Kubota M6950dt Manual
- 8. Staying Engaged with Kubota M6950dt Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota M6950dt Manual
- 9. Balancing eBooks and Physical Books Kubota M6950dt Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota M6950dt Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota M6950dt Manual
 - Setting Reading Goals Kubota M6950dt Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota M6950dt Manual
 - Fact-Checking eBook Content of Kubota M6950dt Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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