

(4) Timing Gear, Camshaft and Fuel Camshaft



Injection Pump, Fuel Feed Pump and Speed Control Plate

1. Remove the gasket head screws and nuts, and remove the injection pump (1).
2. Remove the screws and separate the speed control plate (2), taking care not to damage the governor spring (4).
3. Disconnect the governor spring (4), and remove the speed control plate (2).
4. Remove the fuel feed pump (3).

(When reassembling)

- Install the governor spring (4) to the governor lever (4) first and attach the speed control plate (2).
- Be sure to place the copper washers underneath fast screws (6). (Fast screws (6) in the upper of the speed control plate (2).)
- Position the stud (7) on the fork lever just under the stud (8) on the crankcase.
- Insert the injection pump (1) so that the control rod (10) should be pushed by the idling adjusting spring (16) at its end and the pin (17) on the rod engages with the stud (7) on the fork lever (as shown in the photo).

NOTE

- The sealant is applied to both sides of the soft metal gasket sheet. The liquid gasket is not required for assembling.
- Addition or reduction of valve (0.05 mm, 0.002 in.) delays or advances the injection timing by approx. 0.0007 rad (0.01°).
- In disassembling and replacing, be sure to use the same number of new gasket sheets with the same thickness.

- | | |
|------------------------------|------------------------------|
| (1) Injection Pump | (7) Stud (Fork Lever Side) |
| (2) Speed Control Plate | (8) Stud (Crankcase Side) |
| (3) Fuel Feed Pump | (16) Idling Adjusting Spring |
| (4) Governor Spring | (17) Control Rod |
| (5) Governor Lever | (10) Pin |
| (6) Screws and Copper Washer | |

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Fan Drive Pulley

1. Secure the flywheel to keep it from turning.
2. Remove the fan drive pulley screws.
3. Drive out the fan drive pulley with a puller.

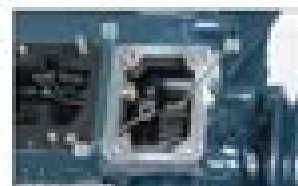
(When reassembling)

- Install the pulley to the crankshaft, aligning the mark (7) on them.
- Apply engine oil to the fan drive pulley retaining screws. And tighten them.

Tightening torque	Fan drive pulley screw	100 N·m (73.5 ft·lb) 12.0 to 15.0 kgf·m 98.0 to 118.0 ft·lb
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(7) Alignment Mark

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Gear Case

1. Disconnect the start spring (2) from the fuel lever (1).
2. Remove the screws (7) of inside the gear case and outside screws.
3. Remove the gear case (6).

(When reassembling)

- Apply a liquid gasket (Three Bond 1210 or equivalent) to both sides of the gear case gasket.
- Be sure to set three O-rings inside the gear case.

- | | |
|--------------------|----------------|
| (1) Screw (Inside) | (2) Fuel Lever |
| (3) Start Spring | (4) Gear Case |

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Idle Gear

1. Remove the external snap ring (2), the roller (3) and the idle gear (7).
2. Remove the idle gear shaft mounting screws (6).
3. Remove the idle gear shaft (5).

(When reassembling)

- Apply engine oil to the idle gear shaft mounting screws (6). And tighten them.
- Install the idle gear, aligning the mark (8) on the gears referring to the photo.

Tightening torque	Idle gear shaft mounting screws	6.0 to 11.0 N·m 0.6 to 1.1 kgf·m 5.3 to 9.8 ft·lb
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- | | |
|------------------------|-------------------------------------|
| (1) Idle Gear | (6) Idle Gear Shaft Mounting Screws |
| (2) Idle Gear Roller | (5) Idle Gear Shaft |
| (3) External Snap Ring | (7) Idle Gear Gear |

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Kubota D902 E Service Manual

Lauren Gardner



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Table of Contents Kubota D902 E Service Manual

1. Understanding the eBook Kubota D902 E Service Manual
 - The Rise of Digital Reading Kubota D902 E Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota D902 E Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota D902 E Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota D902 E Service Manual

- Personalized Recommendations
- Kubota D902 E Service Manual User Reviews and Ratings
- Kubota D902 E Service Manual and Bestseller Lists
- 5. Accessing Kubota D902 E Service Manual Free and Paid eBooks
 - Kubota D902 E Service Manual Public Domain eBooks
 - Kubota D902 E Service Manual eBook Subscription Services
 - Kubota D902 E Service Manual Budget-Friendly Options
- 6. Navigating Kubota D902 E Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota D902 E Service Manual Compatibility with Devices
 - Kubota D902 E Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota D902 E Service Manual
 - Highlighting and Note-Taking Kubota D902 E Service Manual
 - Interactive Elements Kubota D902 E Service Manual
- 8. Staying Engaged with Kubota D902 E Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota D902 E Service Manual
- 9. Balancing eBooks and Physical Books Kubota D902 E Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota D902 E Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota D902 E Service Manual
 - Setting Reading Goals Kubota D902 E Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota D902 E Service Manual

- Fact-Checking eBook Content of Kubota D902 E Service Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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