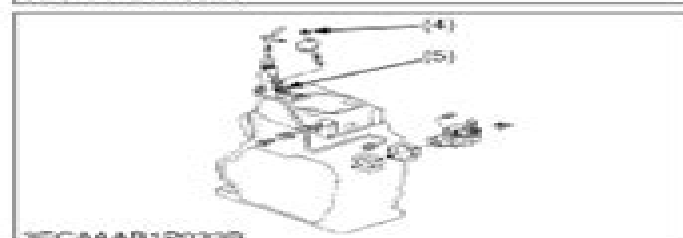
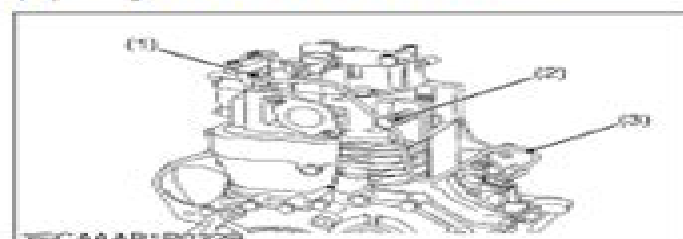


### (3) Cylinder Head and Valves



#### Injection Pipe and Nozzle Holder

1. Loosen the pipe clamp mounting screw (2).
2. Remove the injection pipe (3).
3. Remove the nozzle holder (1).

#### (Heat seal type)

4. Remove the nozzle heat seal (5).

#### (When reassembling)

#### ■ NOTE

- Tighten up the nozzle holder mounting nuts (4) evenly.
  - When reassembling the nozzle holder (1), take care that no carbon or dirt gets in.
  - Replace the copper gasket with a new one.
- (Heat seal type)
- Replace the copper gasket and heat seal (5) with new one.

|                   |                              |                                                     |
|-------------------|------------------------------|-----------------------------------------------------|
| Tightening torque | Nozzle holder mounting nut   | 14 to 17 N·m<br>1.4 to 1.8 kgf·m<br>11 to 13 lbf·ft |
|                   | Injection pipe retaining nut | 25 to 34 N·m<br>2.5 to 3.5 kgf·m<br>18 to 25 lbf·ft |

(1) Nozzle Holder

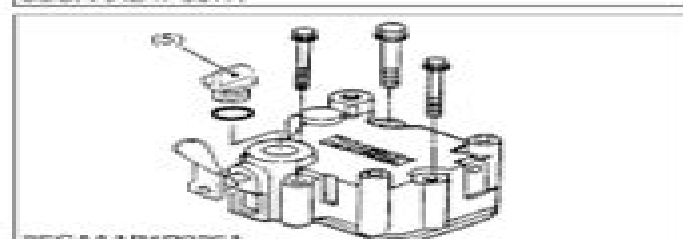
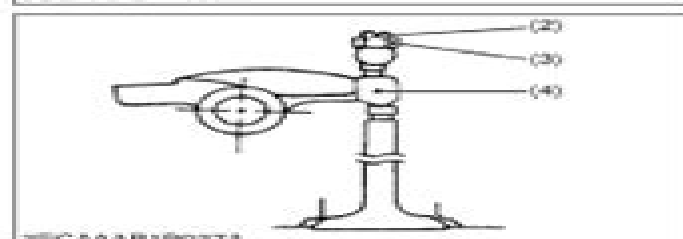
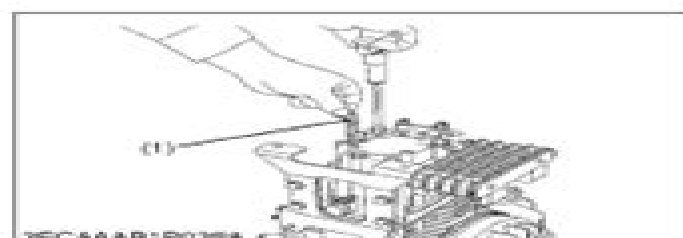
(2) Pipe Clamp Mounting Screw

(3) Injection Pipe

(4) Nozzle Holder Mounting Nut

(5) Heat Seal

W1024533



#### Adjusting Decompression Device

1. Align the "T" mark on the flywheel with the mark on the fin at the top dead center in the compression stroke.
2. Remove the head cover, and draw out the seal plug from inside with due care. Place the head cover again in position and tighten up the screws to the specified torque.
3. Pull the decompression lever (1) to the operating position.
4. Loosen the lock nut (3) and screw in the decompression adjusting screw (2) until it contacts the rocker arm (4).
5. From the position where the adjusting screw contacts the rocker arm, further screw in the adjusting screw by one and a half turns.
6. Tighten the lock nut (3).
7. After adjustment, make sure that the piston does not push up the valve when slightly turning the flywheel with the decompression lever (1).
8. Apply Three-Bond 1501 or equivalent around the seal plug, and install it in place. If the plug is loose, replace it with a new one.

(1) Decompression Lever

(2) Decompression Adjusting Screw

(3) Lock Nut

(4) Rocker Arm

(5) Oil Plug

W1025377

# Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual

**H Kauffman**



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<http://www.armchairempire.com/public/virtual-library/index.jsp/ktm%20450%20sx%20service%20manual%202004.pdf>

## **Table of Contents Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual**

1. Understanding the eBook Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - The Rise of Digital Reading Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - Personalized Recommendations
  - Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual User Reviews and Ratings
  - Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual and Bestseller Lists
5. Accessing Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual Free and Paid eBooks
  - Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual Public Domain eBooks
  - Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual eBook Subscription Services
  - Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual Budget-Friendly Options
6. Navigating Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual Compatibility with Devices
  - Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - Highlighting and Note-Taking Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - Interactive Elements Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual

8. Staying Engaged with Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
9. Balancing eBooks and Physical Books Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - Setting Reading Goals Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - Fact-Checking eBook Content of Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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