



Figure 134C- Shows in a diagram the critical dimensions which govern gross headspace, in other words, which headspace is correct for revolvers. It would be wise to measure headspace in other revolvers where safety is at issue. $.004"$ for safety. I suggest using this standard. $.0005"$ thickness plus $.006"$ shell head to $.008"$ should be $.012"$ [go] and should not exceed $.016"$ [no-go]. $.008"$ No-Go Gauge is shell head to $.008"$. Though clearance measurement is headspace checking, it is really a test for shell head drag, mouth shoulders and/or deformities in the surface. Variable check each chamber with an unloaded shell.

Rear gauge, as the factor of the extractor collar, is modified. So, Go and No-Go assembly and extractor collar is a simple measurement at the right corner of the frame and shell head clearance.

With this in mind, you might increase when you see point blueprint, rear gauge shell to cylinder clearance and headspace are two separate ideal allowable cylinder measurement here is that with shell heads pushing back under revolver will show some wear. Increase is simply wear on the frame following the yoke which creates yoke head flex forward under firing or loosens the yoke and being held back in the in job. These factors are so far that the cylinder movement forward a condition the conditions above. So

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L Darling-Hammond



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