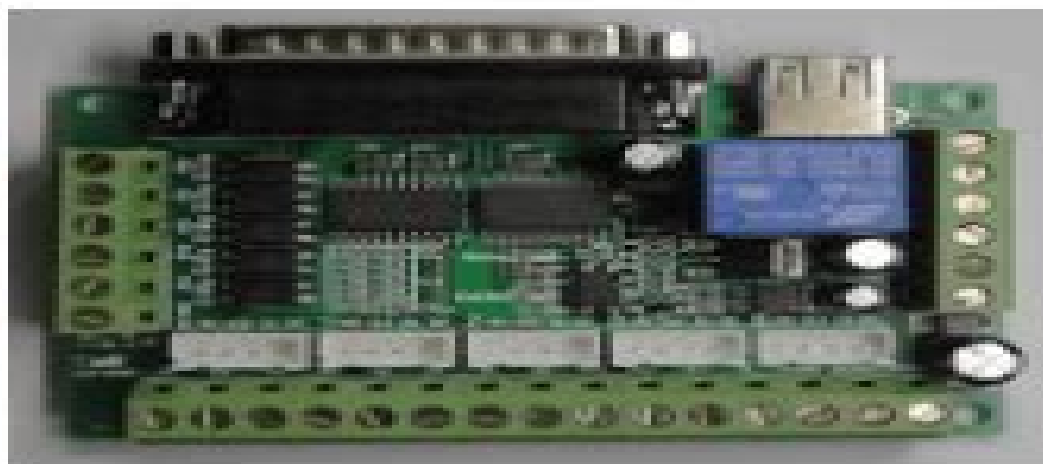


MACH3 5 axis CNC interface board instruction



Functions and Features:

1. Completely support MACH3 and the other softs that use LPT port.
2. USB Power supply and external power supply separate, for protecting your PC.
3. Wide range external power supply voltage, $\pm 12 \sim 24V$, and has preventing reverse connection function.
4. All the input signals are separated by photocouplers, can be connected to Stop, Probe and Limit switches. To make your computer safe.
5. One relay output, can be connected to spindle switch. Using P17.
6. 0-10V photocoupler separated analog voltage output, can be connected to Frequency converter, using to control the spindle speed. Using P1.
7. All 12 LPT ports are available, can be connected to stepping motor drivers, can control five stepping motor.
8. P1 can be used to output PWM signal, and can control the spindle Speed Regulator that has a photocoupler for input.
9. Can be connected to stepping motor drivers using common anode or common cathode input connection.
10. All of the LPT port names are printed on board, Easy to be used.

Mach 3 Programming Manual

SA Dillow



Mach 3 Programming Manual:

Reviewing **Mach 3 Programming Manual**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**Mach 3 Programming Manual**," an enthralling opus penned by a very acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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