

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions from each Part - A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non - traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

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and concise solutions to RRB JE This book contains 4068 fully solved questions Including 12 PYQ RRB CBT 2 of Electrical Engineering 3 Shifts from RRB 2019 and 9 Shifts from 2015 The book s key features include 1 Step by Step Solutions Detailed easy to follow solutions to all questions 2 Chapter Wise and Year Wise Analysis In depth analysis of questions organized by chapter and year 3 Detailed Explanations Clear explanations of each question ensuring a thorough understanding of the concepts 4 Simple and Easy to Understand Language Solutions are presented in a straightforward and accessible manner

CAD/CAM ALAVALA, CHENNAKESAVA R.,2008-04-09 Primarily intended as a textbook for the undergraduate students of aeronautical automobile civil industrial mechanical mechatronics and production it provides a comprehensive coverage of all the technical aspects related to CAD CAM Organized in 26 chapters the textbook covers interactive computer graphics CAD finite element analysis numerical control computer numerical control manual part programming computer aided part programming direct numerical control adaptive control systems group technology computer aided process planning computer aided planning of resources for manufacturing computer aided quality control industrial robots flexible manufacturing systems cellular manufacturing lean manufacturing and computer integrated manufacturing Each chapter begins with objectives and ends with descriptive and multiple choice questions Besides students this book would be of immense value to practicing engineers and professionals who are interested in the CAD CAM technology and its applications to design and manufacturing **KEY FEATURES** Many innovative illustrations Case studies Question bank at the end of each chapter Good number of worked out examples Extensive and carefully selected references

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Sharma, Savita Sharma, 2010-10 Manufacturing Processes is meant for the students of B Tech in all branches of engineering namely Mechanical Electronics Computer Information Technology Electrical and Civil This book aims to fulfill specific need Effective from 2008-09 sessions

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