

Figure 3-133. Sprocket Shaft Bearing Assembly

- m. Verify that the tool assembly is square, so that the bearing inner race is not cocked during removal. See Figure 3-130.
- Using the Robinair Heat Gun (HD-25070), uniformly heat the bearing inner race for about 30 seconds using a circular motion.

NOTE

To faciliate removal without heat, apply a light penetrating oil to shaft and leading edge of bearing inner race.

- Turn forcing screw until bearing inner race is pulled free of sprocket shaft.
- Remove thrust washer from sprocket shaft.
- 2. Discard thrust washer and bearing inner race.

Installation:

- Place new thrust washer over sprocket shaft with the ink stamp facing outside (and the chamfer on the ID inboard).
- Ptace new bearing inner race on bench top. Using the Robinair Heat Gun (HD-25070), uniformly heat bearing inner race for about 60 seconds using a circular motion.
- Wearing suitable gloves to protect hands from burns, place heated bearing inner race over sprocket shaft.

NOTE

To faciliate installation without heat, apply a light penetrating oil to shaft and leading edge of bearing inner race.

A WARNING

Never use both heat and penetrating oil. Use only one or the other. Excessive heat can cause the penetrating oil to ignite resulting in flames or fire. Inadequate safety precautions can result in death or serious injury.

- Obtain the SPROCKET SHAFT TIMKEN BEARING CONE INSTALLER (HD-97225-55B). See Figure 3-131. Assemble tool as described below.
 - Thread pilot onto sprocket shaft until contact is made with shoulder.
 - Sparingly apply graphite lubricant to threads of pilot shaft to prolong service life and ensure smooth operation.
 - Slide sleeve over pilot until it contacts bearing inner race.
 - Slide Nice bearing and large flat washer over pilot until contact is made with sleeve.
 - Thread handle onto pilot shaft. See upper frame of Figure 3-132.

Harley Davidson Flhrs Service Manual

Ying Liu

Harley Davidson Flhrs Service Manual:

Harley-Davidson Big Twins Owners Workshop Manual Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Big Twins 1970 99 Shop ManualHaynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill **Donny's Unauthorized** Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2012-08 Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and street wise tips in the fifth volume of his unauthorized guide on the best motorcycle maker in the world Written in straightforward language this guide can help even a motorcycle novice to become an expert mechanic by following Donny's step by step instructions Whether you're looking for detailed service procedures such as fitting engine bearings or simple tips on maintenance Donny is eager to share the expertise he s stockpiled on the Shovelhead over the last forty years Donny shares real stories so you can find solutions to whatever is ailing your Shovelhead Resolve teething problems troubleshoot problematic aspects of the engine and fix whatever comes up with various models Gear ratios torque multiplication and H D and aftermarket tools of the day are prominent in the guide which even includes information on tools Donny invented himself to make your life easier Get the specifications for tightening all the Shovelhead fasteners and adjustments to mechanisms on various bikes In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the hard core lifestyle that comes WALNECK'S CLASSIC CYCLE TRADER, AUGUST 2004 Causey Enterprises, LLC, with being a Harley rider

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