

DRIVE

CHAINS

GENERAL

Chain adjustment must be checked at regular intervals of 1000 miles for rear chain and 2000 miles for front chain. Rear chain requires more frequent attention than front, or primary chain. As chains stretch and wear, they run tighter at one spot than another. Always adjust free movement at tightest spot in chain to allow specified play midway between sprockets. Do not adjust tighter. Running chains too tight will result in excessive wear.

Inspect chains frequently for cracked, broken, or badly worn links. The rear chain may be taken apart for replacement or repair at the connecting, or master link. The front chain does not have a connecting link. It is necessary to remove the engine sprocket before the chain is removed for replacement. Repair of the front chain is not recommended. See "Stripping Motorcycle for Engine Repair," Section 3, for engine sprocket removal.

FRONT CHAIN ADJUSTMENT (Figure 2-1)

Remove rear pivot bolt from left footboard and swing rear end of footboard down, away from chain cover. Remove 8 cover attaching screws and remove cover. Front chain tension is adjusted by means of a shoe (1) which is raised or lowered underneath the chain to tighten or loosen it. The shoe support bracket (2) moves up or down in slotted backplate (3) after loosening center bolt (4) in backplate nut. Adjust shoe support as necessary to obtain specified up and

down free movement in upper strand of chain, midway between sprockets and retighten bolt securely.

Front chain adjustment:

5/8 to 7/8 in. chain slack with cold engine

3/8 to 5/8 in. chain slack with hot engine.

Shoe support bracket (2) and outer plate (5) have two sets of shoe attaching holes (A and B) so that entire assembly can be inverted to accommodate various sprocket sizes or chain lengths. To change over, remove center bolt (4), remove two shoe attaching capscrews (6) from set of holes (A), invert shoe and attach to alternate set of holes (B) with capscrews (6). Invert support bracket and outer plate and reattach with center bolt engaged in backplate nut.

REAR CHAIN ADJUSTMENT - 1972 AND EARLIER (Figure 2-2)

Remove the rear axle nut, lockwasher, and loosen brake sleeve nut (1) and brake anchor stud nut (4). Loosen the locknuts on wheel adjusting screws (2). Turn the adjusting screws as necessary to correctly adjust the chain. Turn each screw (3) an equal number of turns in order to keep wheel in alignment. Check correct alignment of the wheel to see that the tire runs in center of rear fork and also that the rear sprocket runs centrally in the chain. Specified rear chain play is 1/2 in. When readjustment is completed, be sure to securely tighten the sleeve nut, anchor stud nut, axle nut, and adjusting screw locknuts in that order.

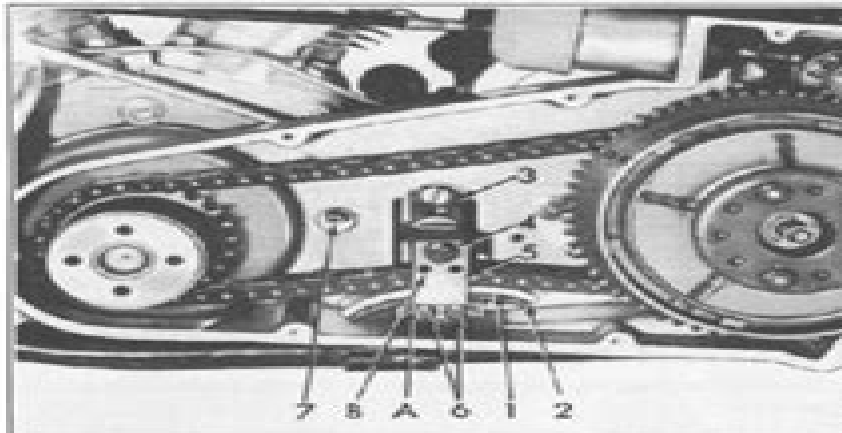


Figure 2-1. Adjusting Front Chain

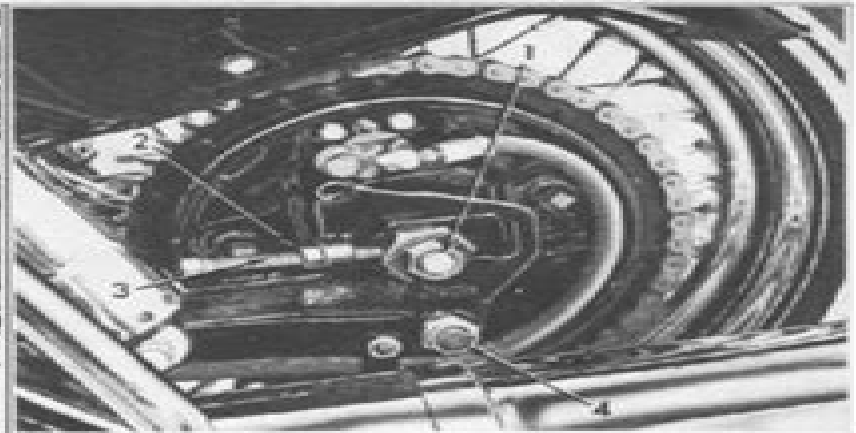


Figure 2-2. Adjusting Rear Chain (1972 and Earlier)

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1. Understanding the eBook Harley Davidson Fx Service Manual
 - The Rise of Digital Reading Harley Davidson Fx Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Harley Davidson Fx Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley Davidson Fx Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Harley Davidson Fx Service Manual
 - Personalized Recommendations
 - Harley Davidson Fx Service Manual User Reviews and Ratings
 - Harley Davidson Fx Service Manual and Bestseller Lists
5. Accessing Harley Davidson Fx Service Manual Free and Paid eBooks
 - Harley Davidson Fx Service Manual Public Domain eBooks
 - Harley Davidson Fx Service Manual eBook Subscription Services
 - Harley Davidson Fx Service Manual Budget-Friendly Options

6. Navigating Harley Davidson Fx Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Harley Davidson Fx Service Manual Compatibility with Devices
 - Harley Davidson Fx Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Harley Davidson Fx Service Manual
 - Highlighting and Note-Taking Harley Davidson Fx Service Manual
 - Interactive Elements Harley Davidson Fx Service Manual
8. Staying Engaged with Harley Davidson Fx Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Harley Davidson Fx Service Manual
9. Balancing eBooks and Physical Books Harley Davidson Fx Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley Davidson Fx Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Harley Davidson Fx Service Manual
 - Setting Reading Goals Harley Davidson Fx Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Harley Davidson Fx Service Manual
 - Fact-Checking eBook Content of Harley Davidson Fx Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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