

## ACTUAL POSITION

X 22.3998  
Z -2.3870

## DIST TO GO

LAST X -1.6816  
Z -4.3619

## SPINDLE

S: 62

## NEXT BLOCK

LAST X -0.3164  
Z -0.0737

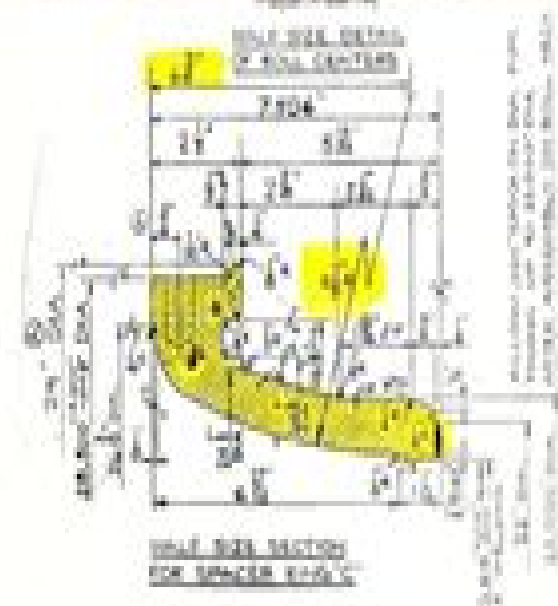
## FEEDRATE

F:0.0145  
INCH/REV



## CYCLE CUTTING

AREA 1000.000 ST 2  
TOOL HIN 2FIN X  
FEED/REV 0.0100/IN 2 0.0000  
S-SPD/HIN 3500FEED IN 0.1000  
S-DIRECT 100000  
CUR ST X 19.7000  
# X26.375 Z0.2  
# X26.375 Z-0.125 F1000  
# R0.06 F1000  
# R1.375 F1000  
# R11.075 144.410 X-0.75 F1000  
# R0.125 120.410 X-6.710 F1000  
# X20.2-6.042 R270 F1000



# FANUC MANUAL GUIDE

# Lathe Fanuc 180t Programming Manual

**Peter D. Senkiw**



## **Lathe Fanuc 180t Programming Manual:**

*Instruction Manual CNC Lathe* Mori Seiki Co,1985      **CNC Programming Handbook** Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects      **Guide to Lathe by Examples** Thanh Tran,2019-07-26

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Cnc Programming Skills S. K. Sinha, 2016-06-01 The present book is the print version of the author's six eBooks in the series CNC Programming Skills: Vol 1 CNC Programming Skills Program Entry and Editing on Fanuc Machines; Vol 2 CNC Programming Skills Understanding G73 on a Fanuc Lathe; Vol 3 CNC Programming skills Live Tool Drilling Cycles on a Fanuc Lathe; Vol 4 CNC Programming Skills Understanding Offsets on Fanuc Machines; Vol 5 CNC Programming Skills Understanding G32 G34 G76 and G92 on a Fanuc Lathe; Vol 6 CNC Programming Skills Understanding G71 and G72 on a Fanuc Lathe.

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