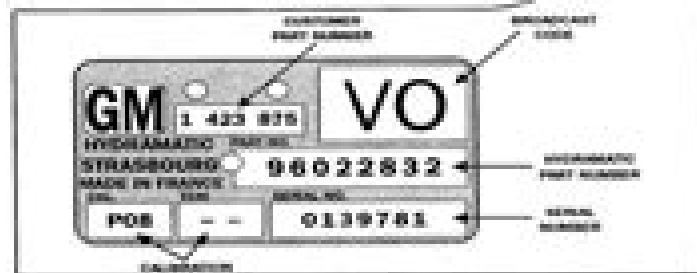
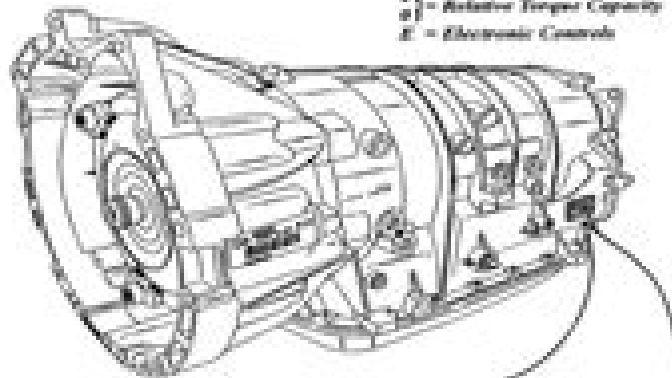


S = 5 Forward Speeds
L = Longitudinal (Rear Drive)
R = Relative Torque Capacity
E = Electronic Controls



4L40E/5L40E

*Transmission Fluid Capacity = 20 Liters (21.13 quarts)

Use BMW LIFEGARD, ESSO LT Fluid or GM Dexon™ 1 Transmission Fluid.

*This is an approximate complete overhaul value.

RANGE	LINE PRESSURE	
	MIN	MAX
REVERSE	50psi	232psi
P/N D, M4, M3, M2	48psi	180psi

CAUTION: Excessive fluid loss will occur if the engine is not running when the fill plug is removed. Wear protective clothing and have a container ready when removing the plug because the fluid is hot. Do not turn the engine off with the fill plug removed.

CHECKING THE FLUID LEVEL

Start the engine and make sure it is running properly prior to checking the fluid level. While stepping on the brake, shift the range selector through all ranges while pausing a few seconds in each range. Shift back to Park. With the vehicle level and the engine running, allow the temperature of the transmission fluid to rise until it reaches a temperature of about 90-125°F (30-50°C). With care, remove the fill plug (see **CAUTION** section). The fluid should now slowly drip from the plug opening. Now add half-liter increments of Dexon™ II transmission fluid until it drains from the threaded opening. Tighten the plug 15 ft.lbs of torque. See illustrations on next page for more details.

FLUID LEVEL CHECK AND FILL PLUG LOCATION



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R Barnett



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