

LX3 Series User Manual

Safety Precautions

Before installing, operating, and maintaining the micro-programmable control, be sure to familiarize yourself with this user manual and other related manuals to ensure proper use. Please use it after you are familiar with the operation method, safety information and all precautions.

In this manual, safety precautions are classified into two categories: "warning" and "caution".

CAUTION Before installation, operation, maintaining and overhaul of the product, please be sure to read the user manual and other related manuals to ensure correct use.

WARNING Failure to follow the instructions in the manual may result in improper installation, use and storage of the equipment, which may result in personal injury or even death, and property damage.

Part 1 Design Precautions

WARNING

To ensure safety system operation, please configure emergency braking circuit, positive inversion circuit or other similar protection circuit for PLC, which protection circuit can prevent the damage to PLC or other devices.

- External power supply would break down unexpectedly.
- All outputs will be turned off, as an error be detected by PLC CPU during self-diagnosis, such as a watch dog timer error. When error cannot be detected, internal protection circuit may be disabled.
- The output state of relay or transistor in the PLC can't be controlled, when relay or transistor is damaged.

Part 2 Installation Precautions

WARNING

- Always make sure to install PLC on vertical plane, not on broadside.
- 50mm safe distance must be kept with other devices, and far away from the high-voltage power line, high-voltage device and the power equipment.



CAUTION

- Never use the product on condition with dust, oily smoke, conductive dusts, corrosive gas, flammable gas, vibration or impacts, or expose to high temperature, fire or rain.
- Do not leave anything in the vent, when installation or wiring is completed.
- Always make sure to remove the dust proof sheet from the PLC's vent when installation or wiring is completed.

Lx3 Manual

**Richard G. Rice,Duong D. Do,James E.
Maneval**

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