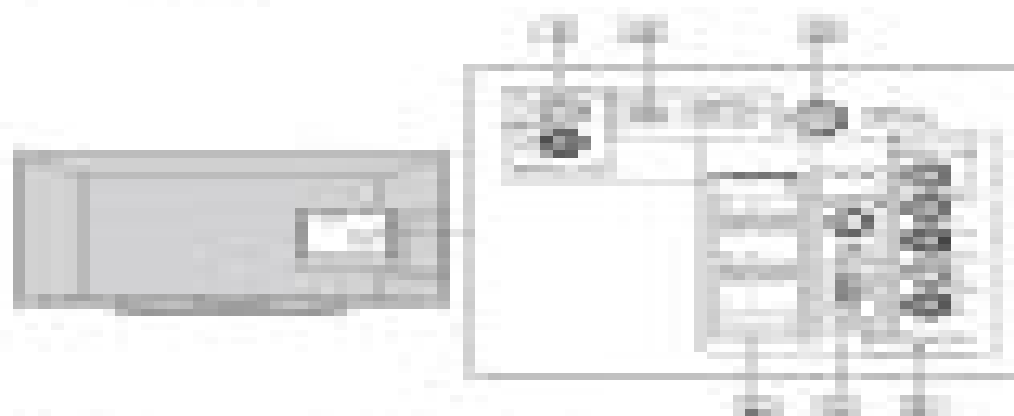
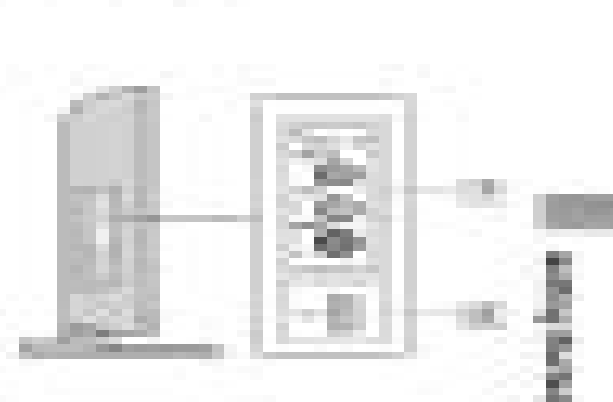


Locating Inputs and Outputs

Plan View



Side View



Input	Description
1. Emergency Stop	Used to stop the system in an emergency. This input is active low.
2. Run	Used to start the system. This input is active low.
3. Stop	Used to stop the system. This input is active low.
4. Fault	Used to indicate a fault condition. This input is active low.
5. Reset	Used to reset the system after a fault condition. This input is active low.
6. Mode Select	Used to select the operating mode. This input is active low.
7. I/O 1 (Digital)	Digital input/output. This input is active low.
8. I/O 2 (Digital)	Digital input/output. This input is active low.
9. I/O 3 (Digital)	Digital input/output. This input is active low.
10. I/O 4 (Digital)	Digital input/output. This input is active low.

Notes: 1. The inputs and outputs are labeled as follows: 1. Emergency Stop, 2. Run, 3. Stop, 4. Fault, 5. Reset, 6. Mode Select, 7. I/O 1 (Digital), 8. I/O 2 (Digital), 9. I/O 3 (Digital), 10. I/O 4 (Digital).

2. The inputs and outputs are labeled as follows: 1. Emergency Stop, 2. Run, 3. Stop, 4. Fault, 5. Reset, 6. Mode Select, 7. I/O 1 (Digital), 8. I/O 2 (Digital), 9. I/O 3 (Digital), 10. I/O 4 (Digital).

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