

- (c) Avoid fires — be sure container or funnel does not touch the battery. Do not overfill the fuel tank. Wipe up spilled gasoline.

- (d) Replace fuel tank cap securely.

9. Never use trouble lights or electric powered tools that have cut and/or damaged cords or plugs. Be sure all electric tools are properly grounded.

10. Never run an engine in a confined area such as a garage or storage building any longer than is necessary for immediate moving of the machine out of or into the area. **EXHAUST GASES ARE TOXIC. OPENING DOORS AND WINDOWS MAY NOT PROVIDE ADEQUATE VENTILATION.**

11. After servicing, be sure all tools, parts, or servicing equipment are removed from the machine.

12. Electrical storage batteries give off highly inflammable hydrogen gas when charging and continue to do so for some time after receiving a steady charge. Do not under any circumstances allow an electric spark or an open flame near the battery. Always disconnect a battery cable before working on the electrical system.

13. Hydraulic fluid escaping under pressure can have enough force to penetrate the skin. Hydraulic fluid may also infect a minor cut or opening in the skin. If injured by escaping fluid, see a doctor at once. Serious infection or reaction can result if medical treatment is not given immediately.

Do not attempt to repair or tighten hoses that are under pressure, when the boom is raised, or with the tractor engine running. Cycle all hydraulic control valves to relieve all pressure before disconnecting the lines or performing other work on the hydraulic system. Make sure all connections are tight and hoses and lines are in good condition before applying pressure to the system. To locate a leak under pressure, use a small piece of cardboard or wood. Never use hands.

14. When using an acetylene torch always wear welding goggles and gloves. Keep a "charged" fire extinguisher within reach. Do not weld or heat areas near fuel tanks or fuel lines and utilize proper shielding around hydraulic lines.

Revised August, 1981

15. Always use safety stands in conjunction with hydraulic jacks or hoists. Do not rely on the jack or hoist to carry the load, they could fail. Always use a safety bar to block hydraulic cylinders.



16. When splitting tractors, or disassembling machines, be sure to use safety stands and adequate supports to prevent tipping or roll-over.



17. Use a safety catch on all hoist hooks. Do not take a chance, the load could slip off of the hook.

18. Use pullers to remove bearings, bushings, gears, cylinder sleeves, etc. when applicable. Use hammers, punches and chisels only when absolutely necessary. Then, be sure to wear safety glasses.

19. Be careful when using compressed air to dry parts. Use approved air blow guns, do not exceed 30 psi, wear safety glasses or goggles and use proper shielding to protect everyone in the work area.

IMPORTANT: The above is only a partial list of safe work rules. In addition, always refer to the Operator's Manual for the specific machine for additional safe work rules regarding the machine operation.

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