



4. Remove the ROPS connecting plate, under (4).

5. Remove the hydraulic pump (5).

(When reassembling)

Tightening torque	ROPS connecting plate mounting screw (M12)	24 to 27 N·m 2.4 to 2.8 kgf-m 18 to 20 ft-lb
	ROPS connecting plate, under mounting screw (M12)	40 to 55 N·m 4.0 to 5.7 kgf-m 28 to 41 ft-lb
	Hydraulic pump mounting screw	40 to 44 N·m 4.0 to 4.5 kgf-m 29 to 32 ft-lb

(1) Bonnet Cover

(2) Oil Cooler

(3) Radiator

(4) ROPS Connecting Plate, Under

(5) Hydraulic Pump

W1010102

# Kubota Zd321 Maintenance Manual

**Kenworth Motor Truck Corporation.  
Field Service Department**



## **Kubota Zd321 Maintenance Manual:**

**Operator and Organizational Maintenance Manual** ,1982      *Organizational, Direct Support and General Support Maintenance Manual: Truck Tractor, Yard Type, 43,500 LB GVW, DED, 4x2, Army Model M878A1 (Ottawa Model 50) (NSN 2320-01-121-2102) ,*      *Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts Information and Supplemental Maintenance Instructions) ,1993*      *Operator and Organizational Maintenance Manual ,1988*      **Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions) for Compactor, High Speed, Tamping Self-propelled (CCE) BOMAG Model K300 NSN 3895-01-024-4064 ,1982**      *Direct Support and General Support Maintenance Manual ,1971*      **Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts List) ,1989**      OPERATOR, UNIT AND DIRECT SUPPORT MAINTENANCE MANUAL (INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST)..., TECHNICAL MANUAL... TM 9-6115-667-1 ,2004\*      Operator and Organizational Maintenance Manual ,1968      **Operator and Organizational Maintenance Manual ,1988**      **Operator's, organizational, direct support and general support maintenance manual (including repair parts information and supplemental [sic] maintenance instructions) ,1981**

**Operation & Maintenance Manual** Caterpillar Inc. Peoria, Ill.,1994      **Operator and Organizational Maintenance Manual ,1989**      *Maintenance Manual* Kenworth Motor Truck Corporation. Field Service Department,1958

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