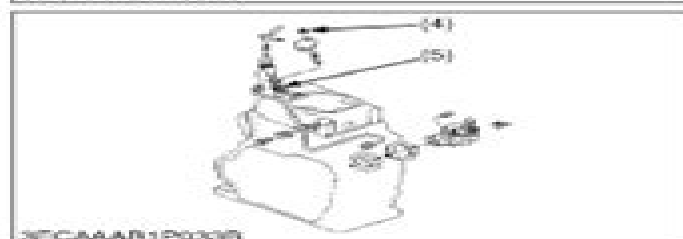
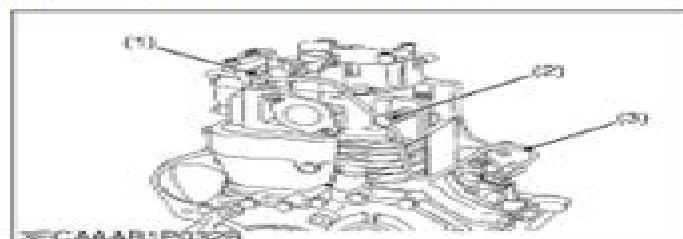


### (3) Cylinder Head and Valves



#### Injection Pipe and Nozzle Holder

1. Loosen the pipe clamp mounting screw (2).
2. Remove the injection pipe (3).
3. Remove the nozzle holder (1).

#### (Heat seal type)

4. Remove the nozzle heat seal (5).

#### (When reassembling)

#### ■ NOTE

- Tighten up the nozzle holder mounting nuts (4) evenly.
  - When reassembling the nozzle holder (1), take care that no carbon or dirt gets in.
  - Replace the copper gasket with a new one.
- (Heat seal type)
- Replace the copper gasket and heat seal (5) with new one.

Tightening torque	Nozzle holder mounting nut	14 to 17 N·m 1.4 to 1.8 kgf·m 11 to 13 lbf·ft
	Injection pipe retaining nut	25 to 34 N·m 2.5 to 3.5 kgf·m 18 to 25 lbf·ft

(1) Nozzle Holder

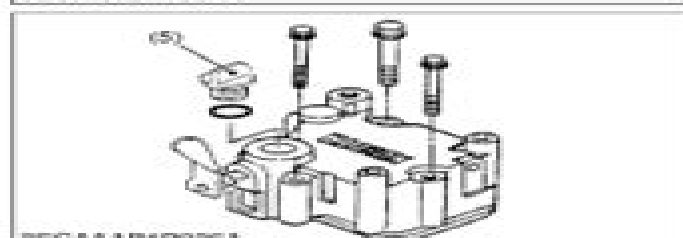
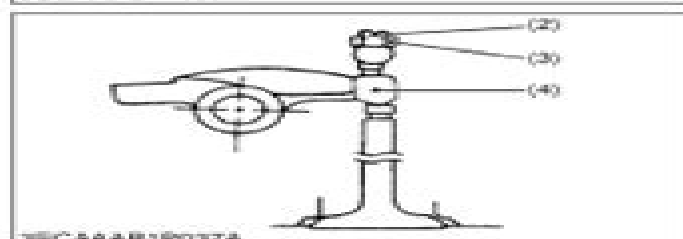
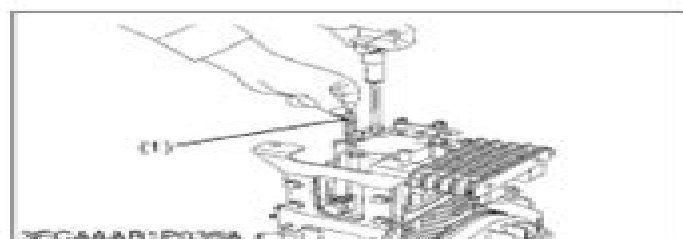
(2) Pipe Clamp Mounting Screw

(3) Injection Pipe

(4) Nozzle Holder Mounting Nut

(5) Heat Seal

W1024533



#### Adjusting Decompression Device

1. Align the "T" mark on the flywheel with the mark on the fin at the top dead center in the compression stroke.
2. Remove the head cover, and draw out the seal plug from inside with due care. Place the head cover again in position and tighten up the screws to the specified torque.
3. Pull the decompression lever (1) to the operating position.
4. Loosen the lock nut (3) and screw in the decompression adjusting screw (2) until it contacts the rocker arm (4).
5. From the position where the adjusting screw contacts the rocker arm, further screw in the adjusting screw by one and a half turns.
6. Tighten the lock nut (3).
7. After adjustment, make sure that the piston does not push up the valve when slightly turning the flywheel with the decompression lever (1).
8. Apply Three-Bond 1501 or equivalent around the seal plug, and install it in place. If the plug is loose, replace it with a new one.

(1) Decompression Lever

(2) Decompression Adjusting Screw

(3) Lock Nut

(4) Rocker Arm

(5) Oil Plug

W1025377

# Kubota Qms16m Qms21t Qls22t Engine Workshop Service Manual

**Scott C. Dulebohn**



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