

4. CHECKING, DISASSEMBLING AND SERVICING

[1] CHECKING AND ADJUSTING

[1] Hydraulic Control Valve, Pump and Cylinder



Relief Valve Setting Process

1. Set the adapter, valve and pressure gauge.
2. Start the engine and depress the speed control pedal.
3. Move the hydraulic lift cylinder lever way up to operate the relief valve and read the gauge.
4. If the pressure is not within the factory specifications, adjust with the adjusting screw (2).

Relief valve setting pressure	Factory spec.	to 14 to 15.7 MPa 140 to 160 kgf/cm ² 2100 to 2375 psi
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Condition

- Engine speed : Maximum
- Oil temperature : 40 to 60 °C
104 to 134 °F

(Reference)

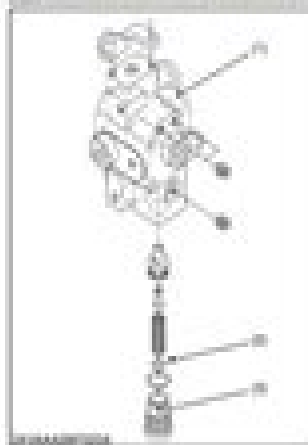
- Replace the hydraulic pump if pressure does not rise in 13.2 MPa (130 kgf/cm², 1900 psi) or more.
- Thickness of plates (2) :
0.1 mm (0.0039 in.), 0.2 mm (0.0079 in.), 0.4 mm (0.0157 in.)
• 0.27 MPa (2.74 kgf/cm², 39.9 psi) pressure is increased whenever the thickness of adjusting plate is increased by 0.1 mm (0.0039 in.)

(1) Control valve assembly

(2) Plate

(3) Plug

01001-700



[2] DISASSEMBLING AND ASSEMBLING

[1] Separating Hydraulic Pump



Disassemble Pump

1. Open the hydraulic lift oil from oil port.
2. Lift up the large bolt (1) by hand and support it so that the hydraulic cylinder should not drop (if hydraulic cylinder equipped).
3. Disconnect the suction hose (3) and delivery hose (2) from hydraulic pump.
4. Remove the pump base (4) and hydraulic pump (5) as a unit.
5. Remove the hydraulic pump mounting bolt and nut, then separate the hydraulic pump.

(When reassembling)

- Apply liquid gasket (Three Bond 1200) to joint face of pump base and front base.
- Take care not to damage the O-ring on the hydraulic pump.
- Use SUBOTA L207 or SUBOTA SUPER L207 fluid. Refer to "LUBRICANTS, Fluids, And COOLANT". (See page 9-4.)

Hydraulic lift capacity (maximum pumping system mode)	4 L/min 3.0 to 5.0 gpm 1.0 m ³ /hr
Hydraulic lift capacity (hydraulic lift mode)	7 L/min 4.0 to 5.0 gpm 1.0 m ³ /hr

Tightening torque	Pump base mounting screw	M10 x 40 L x 4 M10 x 4 L x 4 M10 x 10 L x 4
	Hydraulic pump mounting screw (nut)	M10 x 40 L x 4 M10 x 4 L x 4 M10 x 10 L x 4

(1) Large bolt
(2) Suction hose
(3) Delivery hose

(4) Pump base
(5) Hydraulic pump
(6) Suction hose

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[2] Separating Hydraulic Cylinder and Control Valve



Battery



CAUTION

- When disconnecting the battery cables, disconnect the negative cable from the battery first. When connecting, connect the positive cable to the battery first.
- 1. Disconnect the negative cable (1) from the battery.
- 2. Disconnect the positive cable (2) from the battery.

(1) Negative cable

(2) Positive cable

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A. K. Legg, Spencer Drayton



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