

(2) External Components



Alternator, Starter and Others

1. Remove the air cleaner and muffler.
2. Remove the cooling fan (2), fan pulley and fan belt (3).
3. Remove the alternator.
4. Remove the starter.

(When reassembling)

- Check to see that there are no cracks on the belt surface.

■ IMPORTANT

- After reassembling the fan belt, be sure to adjust the fan belt tension.
- Do not confuse the direction of the fan.

(1) Engine Stop Solenoid

(2) Fan Belt

Engine Stop Solenoid (for Engines to Stop Type)

1. Remove the engine stop solenoid (1).

(When reassembling)

1. Make sure that the plunger (2) of the engine stop solenoid (1) is maximum pulled out position. (Figure 34)
2. Make sure that the pin (3) of the solenoid makes contact with the engine stop lever (4) in the direction of figure (3).
3. Make sure that the contact between the pin (3) of the engine stop solenoid (1) and the engine stop lever (4) meets in the good condition of figure (3).
4. Tighten the engine stop solenoid mounting screw (5) with the above conditions 1. to 3. satisfied.
5. Apply battery voltage (+/- 12V) and make sure that figure (3) is satisfied.

■ IMPORTANT

- Check to see that there are no dust on the mounting surface of the engine stop solenoid (1).
- When you applied a battery voltage (12 V) to the engine stop solenoid (1), make sure that the engine stop lever (4) operates (the engine stop lever (5) and contact in contact with the stopper adjustment bolt (6)).

(1) Engine Stop Solenoid

(2) Plunger

(3) Pin

(4) Engine Stop Lever

(5) Engine Stop Solenoid Mounting Screw

(6) Bolt

(7) Engine Stop Lever

(8) Stopper Adjustment Bolt

(9) Engine Stop Solenoid

(10) Plunger at maximum

(11) Contact Point

(12) Contact Position of Engine Stop Lever and Pin

(13) Stopper Adjustment Bolt

(14) Contact Position Between Engine Stop Lever and Pin (When Close)

(15) Tightening Position of Engine Stop Solenoid Mounting Screw

(2) Cylinder Head, Valves and Oil Pan



Cylinder Head Cover

1. Disconnect the breather hose (1).
2. Remove the cylinder head cover screws (2).
3. Remove the cylinder head cover (3).

(When reassembling)

- Check to see if the cylinder head cover gasket is not damaged.

Tightening torque	Cylinder head cover screw	2.0 L to 1.7 L 4-cyl 1.0 L to 1.3 L 4-cyl 1.3 L to 1.6 L 4-cyl

(1) Breather hose

(2) Cylinder Head Cover

(3) Cylinder Head Cover Screws

WHS (Rev. 12, 2008)



Injection Pipes

1. Loosen the screws to the pipe clamp (2).
2. Remove the injection pipes (1).

(When reassembling)

- Blow compressed air into the pipes to blow out dust. Then, reassemble the pipes in the reversed order.

Tightening torque	Injection pipe mounting nut	2.0 L to 1.6 L 4-cyl 1.3 L to 1.0 L 4-cyl 1.0 L to 0.8 L 4-cyl

(1) Injection Pipe

(2) Pipe Clamp

WHS (Rev. 12, 2008)



Needle Holder Assembly and Glow Plug

1. Remove the overflow pipe (1).
2. Remove the needle holder assembly (2).
3. Remove the copper gasket (3) and heat seal (4).
4. Remove the heat (5) from the glow plugs (5).
5. Remove the glow plugs (5).

(When reassembling)

- Replace the copper gasket and heat seal with new one.

Tightening torque	Overflow pipe mounting nut	2.0 L to 1.6 L 4-cyl 1.3 L to 1.0 L 4-cyl 1.0 L to 0.8 L 4-cyl
	Needle holder assembly	2.0 L to 1.6 L 4-cyl 1.3 L to 1.0 L 4-cyl 1.0 L to 0.8 L 4-cyl
	Glow plug	1.6 L to 1.0 L 4-cyl 1.0 L to 0.8 L 4-cyl

(1) Overflow Pipe

(2) Needle holder Assembly

(3) Gasket

(4) Copper Gasket

(5) Glow Plug

(6) Heat Seal

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Kubota Sm E4b Series Diesel Engine Service Repair Manual

Thomas Griffiths



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