



FIG. A-57 INSTRUMENT PANEL AND REAR AXLES

26. Fuel switch, 27. Rear floor light switch, 28. Steering safety switch cable, 29. Steering and mechanical weight.

30. Remove the hand and foot accelerator cable from the linkage.

31. Remove the hand and foot accelerator cable from the linkage.

32. Remove the attaching cap screws from the Fig. A-57B to the transmission case.

33. Insert three chains into the three lifting eyes (Fig. A-57B) on the engine and take the weight off each a chain.

34. Lift the engine and put it in forward to clear the clutch shaft to clear the clutch.

DISASSEMBLY AND REASSEMBLY

Attach the engine on an engine stand.

INSTALLATION

Reverse the removal sequence and be sure to remember the following:

1. When placing the engine to the frame, be sure to locate the clutch springs on their respective gears and P.T.O. shafts properly on to avoid jamming or spring damage.

2. Tighten to specified torque values.

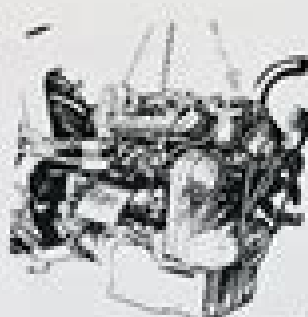


FIG. A-58 REMOVED ENGINE FROM TRAILER WITH LIFTING CHAINS



FIG. A-59 INSTALLING ENGINE ON TURNOVER STAND

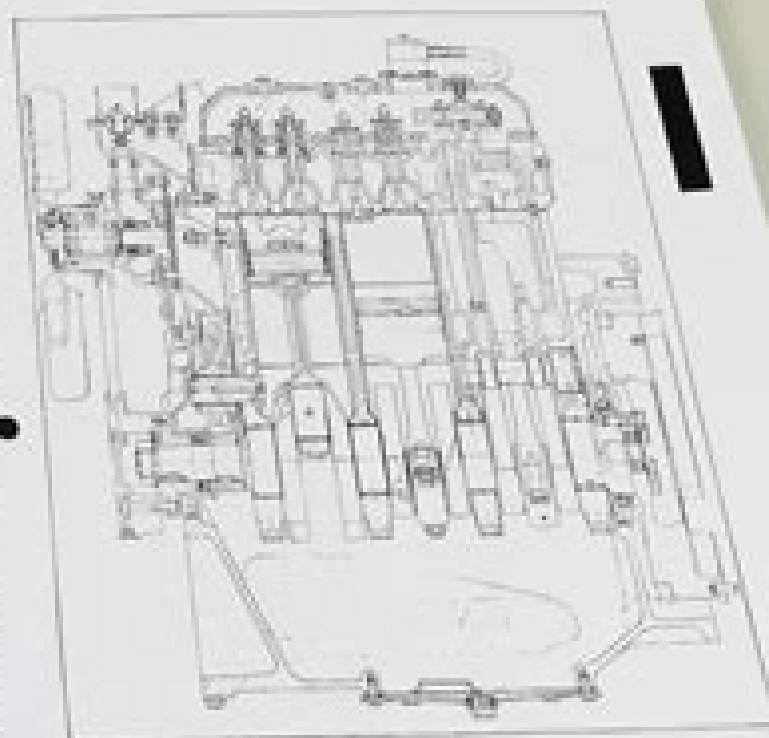


FIG. A-60A ENGINE - SECTIONAL VIEW

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