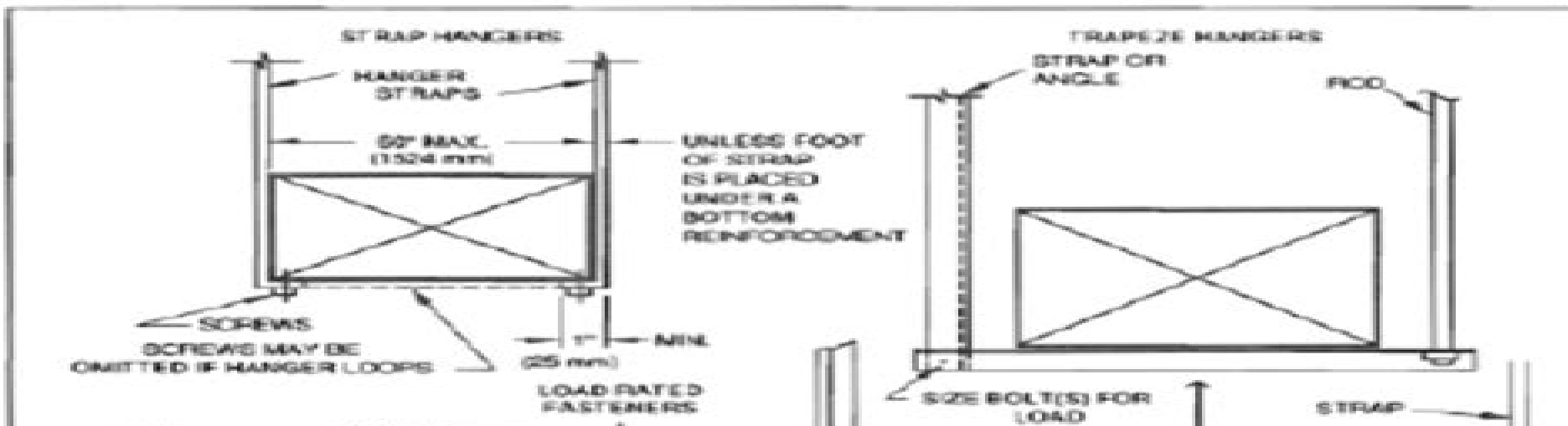


**TABLE 4-1M  
RECTANGULAR DUCT HANGERS  
MINIMUM SIZE**

MAXIMUM HALF OF DUCT PERIMETER	Pair at 3 m Spacing		Pair at 2.4 m Spacing		Pair at 1.5 m Spacing		Pair at 1.2 m Spacing	
	STRAP	WIRE/ ROD	STRAP	WIRE/ ROD	STRAP	WIRE/ ROD	STRAP	WIRE/ ROD
P/2 = 760	25.4 x 0.85	3.4	25.4 x 0.85	3.4	25.4 x 0.85	2.7	25.4 x 0.85	2.7
P/2 = 1830	25.4 x 1.31	9.5	25.4 x 1.00	6.4	25.4 x 0.85	6.4	25.4 x 0.85	6.4
P/2 = 2440	25.4 x 1.61	9.5	25.4 x 1.31	9.5	25.4 x 1.00	9.5	25.4 x 0.85	6.4
P/2 = 3050	38.1 x 1.61	12.7	25.4 x 1.61	9.5	25.4 x 1.31	9.5	25.4 x 1.00	6.4
P/2 = 4270	38.1 x 1.61	12.7	38.1 x 1.61	12.7	25.4 x 1.61	9.5	25.4 x 1.31	9.5
P/2 = 4880	Not Given	12.7	38.1 x 1.61	12.7	25.4 x 1.61	9.5	25.4 x 1.61	9.5
P/2 = More	SPECIAL ANALYSIS REQUIRED							
WHEN STRAPS ARE LAP JOINED USE THESE MINIMUM FASTENERS:					SINGLE HANGER MAXIMUM ALLOWABLE LOAD			
					STRAP		WIRE OR ROD (Dia.)	
					25.4 x 0.85 - 118 Kg		2.7 - 35 Kg	
					25.4 x 1.00 - 145 Kg		3.4 - 54 Kg	
					25.4 x 1.31 - 191 Kg		4.1 - 73 Kg	
					25.4 x 1.61 - 318 Kg		6.4 - 122 Kg	
					38.1 x 1.61 - 500 Kg		9.5 - 308 Kg	
							12.7 - 567 Kg	
							15.9 - 907 Kg	
							19.1 - 1360 Kg	



# Guide For Smacna Duct Construction Tables

**United States. Department of Housing  
and Urban Development**

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