

Fig. MC8-4—Exploded view of manual and automatic oil pumps.

- A. Adjusting arrow
- 1. Oil
- 2. Manual pump plunger
- 3. "O" ring
- 4. Spring
- 5. Pump body
- 6. Check valve
- 7. Sleeve
- 8. Spring
- 9. Automatic pump piston
- 10. Pump diaphragm
- 11. Cover
- 12. Gasket
- 13. Crankcase
- 14. Pinning
- 15. Oil line
- 16. Oil pickup
- 17. Oil tank

heat bearing then press bearing on crankshaft with snap ring nearer crank pin and bottom bearing against crankshaft shoulder. Be sure bearing snap ring engages groove in crankcase and

cylinder during assembly. Apply a suitable sealant to mating surfaces of crankcase and cylinder. Tighten crankcase screws to 70-75 in.-lbs.

CLUTCH. Refer to Fig. MC8-2 for an exploded view of clutch. Clutch retaining nut (9) has left-hand threads. Clutch shoes, springs and retainers are available only as pairs.

DECOMPRESSION VALVE. Model PM650 is equipped with a decompression valve to aid engine starting. Two

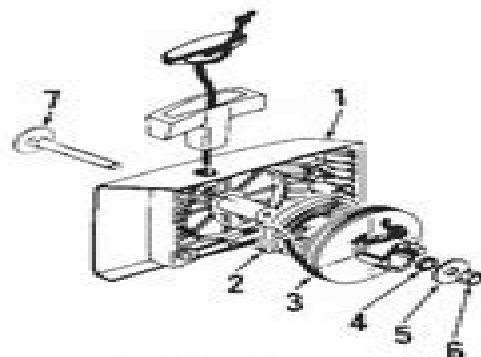


Fig. MC8-5—Exploded view of rewind starter. A screw is used in place of bolt (7) and nut (8) on some models. See text.

- 1. Starter housing
- 2. Rewind spring
- 3. Rope pulley
- 4. Spacer
- 5. Washer
- 6. Nut
- 7. Bolt

different valves have been used which are identified by nut length on the valve. Each valve must be installed with the proper thickness washer for correct fit in cylinder. Note that thin washer (T—Fig. MC8-3) must be installed on valve with long nut (L) while thick washer (W) must be used with valve having short nut (S).

OIL PUMP. All models are equipped with the oil pump shown in Fig. MC8-4. The automatic oil pump is operated by crankcase pulsations directed against diaphragm (10) which moves piston (9). The manual oil pump is operated by forcing push rod against pump plunger (2).

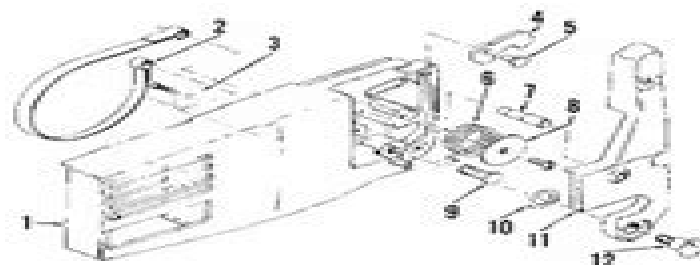
REWIND STARTER. Rewind starter components are contained in starter housing on left side of saw. Detach rope handle, allow rope to wind into housing, unscrew retaining nut (2—Fig. MC8-5) or screw and disassemble starter. Use caution when removing rewind spring to prevent injury due to uncontrolled uncoiling of spring.

Note that some starters use a bolt and nut (6) to retain rope pulley while other starters are equipped with a screw which threads into starter post. Difference must be noted when ordering parts.

Wrap spring in housing in a clockwise direction from outer end. Wrap rope on pulley in a clockwise direction viewed from flywheel side of pulley. Tighten rope pulley retaining screw, if so equipped, to 25-30 in.-lbs. Tighten nut (6) to 35 in.-lbs.

Fig. MC8-6—Exploded view of chain hooks.

- 1. Side cover
- 2. Stroke band
- 3. Chain stop
- 4. Latch
- 5. Pivot pin
- 6. Spring
- 7. Pin
- 8. Washer
- 9. Stroke band pin
- 10. Special washer
- 11. Stroke lever
- 12. Pivot bolt



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1. Understanding the eBook Mcculloch 610 650 Service Repair Guide
 - The Rise of Digital Reading Mcculloch 610 650 Service Repair Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Mcculloch 610 650 Service Repair Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mcculloch 610 650 Service Repair Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mcculloch 610 650 Service Repair Guide
 - Personalized Recommendations
 - Mcculloch 610 650 Service Repair Guide User Reviews and Ratings
 - Mcculloch 610 650 Service Repair Guide and Bestseller Lists
5. Accessing Mcculloch 610 650 Service Repair Guide Free and Paid eBooks
 - Mcculloch 610 650 Service Repair Guide Public Domain eBooks
 - Mcculloch 610 650 Service Repair Guide eBook Subscription Services
 - Mcculloch 610 650 Service Repair Guide Budget-Friendly Options

6. Navigating Mcculloch 610 650 Service Repair Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Mcculloch 610 650 Service Repair Guide Compatibility with Devices
 - Mcculloch 610 650 Service Repair Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mcculloch 610 650 Service Repair Guide
 - Highlighting and Note-Taking Mcculloch 610 650 Service Repair Guide
 - Interactive Elements Mcculloch 610 650 Service Repair Guide
8. Staying Engaged with Mcculloch 610 650 Service Repair Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mcculloch 610 650 Service Repair Guide
9. Balancing eBooks and Physical Books Mcculloch 610 650 Service Repair Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mcculloch 610 650 Service Repair Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mcculloch 610 650 Service Repair Guide
 - Setting Reading Goals Mcculloch 610 650 Service Repair Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mcculloch 610 650 Service Repair Guide
 - Fact-Checking eBook Content of Mcculloch 610 650 Service Repair Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

-
- Interactive and Gamified eBooks

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