

State of Georgia Industrial Radiography Certifying Exam Study Guide

The questions that follow are typical calculations that are performed in the field as part of radiographic operations. They include using the inverse square law to determine shielding thicknesses, dose rates, and restricted/unrestricted area boundaries. While these are similar in nature, **these questions are NOT taken from previous Industrial Radiography Certifying Exams**. Please concentrate on HOW to solve the problem, not just the final answer.

Additionally, a knowledge of the Radioactive Materials Rules and Regulations, Chapter 391-3-17-.04, and an understanding of safe practices in the use of radiographic equipment, is required in order to perform well on the Certifying Exam. Please prepare accordingly.

Inverse Square Law

The inverse square law can be represented as follows:

$$I_1 \cdot D_1^2 = I_2 \cdot D_2^2$$

where I_1 = the initial dose rate (in R/hr or mR/hr),
 D_1 = the distance from the source where I_1 is measured
 I_2 = the second dose rate; units must be the same as I_1
 D_2 = the distance from the source where I_2 is measured; units must be the same as D_1

This equation can be rearranged to isolate the desired variable.

Half Value Layer (HVL)

The half value layer (HVL) is the thickness of a given shielding material that will reduce to dose rate by half. For example, if there is a source emitting a dose rate of 50 mR/hr, and you put a HVL of a material between yourself and the source, the dose rate on the far side of the shielding material will be reduced to 25 mR/hr.

A material will have different HVLs for different isotopes; i.e., concrete will have one HVL for Ir-192, and a different one for Co-60.

In most problems, you will need to determine the number of HVLs of shielding material that are needed. The number of HVLs can be determined using the following equation:

$$N = \frac{\log \left[\frac{I_0}{I_d} \right]}{\log 2}$$

where I_0 = initial radiation intensity (R/hr or mR/hr)
 I_d = radiation intensity at a desired distance (R/hr or mR/hr)
 N = number of HVLs

Half-Life and Standard Dose Rate

The half-life ($T_{1/2}$) is the amount of time required for an isotope to reduce its activity by a half. Each radioactive isotope has a set, constant half life, no matter how much (or little) of the isotope is there. For instance, if you have 1 Curie of activity today, after one half life has passed, the activity will be 0.5 Curie. The half life and standard dose rate for common radiography isotopes is as follows:

Isotope	Half-Life	Standard Dose Rate
Ir-192	75 days	5.9 R/hr/Ci at 1 foot
Co-60	5 years	14.0 R/hr/Ci at 1 foot

Intensity (in R/hr) can be determined by multiplying the **Standard Dose Rate** (above) by the **Isotope Activity** (in

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**Ronnie K. Miller, Eric v. K. Hill, Patrick
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conversion charts for embroidery thread and floss the - Feb 23 2023

web may 7 2019 weeks dye works to dmc from stitches n things stitches n things the threads from weeks dye works and hand dyed and have a subtle variation of colors within each color so this conversion chart from stitches n things often lists multiple colors for each conversion

weeks dyeworks to dmc floss conversions - Mar 15 2022

web weeks dyeworks to dmc floss conversions these are approximate color matches the weeks floss actually has more color variations and some of their colors have no equal in dmc floss we re not giving you green reddish orange blue green etc as so much is left up to interpretation

conversions stitchers village - May 17 2022

web conversions below are links to pdf documents with conversion charts for threads beads as listed dmc flower thread to embroidery floss dmc flower thread to ginnie thompson flower thread dmc no5 perle to kreinik silk serica dmc to anchor dmc to anchor appleton crewel paternayan eterna silks delica beads venus to dmc

crescent colors to dmc conversion list mystitchworld com - Oct 22 2022

web weeks cosmo weeks dye works dmc gloriana silk to weeks dye works gloriana silk to caron waterlilies to silk n colors
dmc delica bead delica bead dmc dmc anchor jpcoats beats anton itchy stitchy dmc mill hill beads to miyuki sulky
conversions knitting needle conversion threadelight polyester machine to pantone r a poly r a

dmc conversion chart the starlight stitchery - Jan 25 2023

web mar 27 2019 metallic floss all flosses threads dmc conversion chart fabric fabric by count by count 14ct 16ct 18ct 28ct
32ct 36ct 40ct higher other counts by company by company atomic ranch fabrics fox and rabbit designs mani di donna weeks
dye works to dmc absinthe 704 907

weeks dye works to dmc floss conversion angel art angels art - Apr 27 2023

web weeks dye works to dmc floss conversion my cross stitch charts do not have the dmc equivalent listed so i m providing it
here thank you for your understanding

weeks dye works oscar 2197 123stitch - Dec 24 2022

web item w2197 type thread and floss designer weeks dye works collection weeks dye works floss hand over dyed floss sold
in 5 yard skeins the colors are variegated enough to be noticeable yet subtle enough to blend naturally

weeks dye works to dmc floss stitches n things - Oct 02 2023

web weeks to dmc weeks dye works to dmc floss conversion chart weeks dye works colors are variegated enough to be
noticeable yet subtle enough to blend naturally

conversion charts sampler thread to weeks dye works - Sep 20 2022

web dmc nett arts sampler threads weeks dye works fruit plantation n a butternut squash 744 829 n a mainers moose 838
742 night chocolate pumkin 741 bittersweet purple loosestrife 327 hydra queen anne s lace 712 772 oatmeal or celery sugar
zeder 608 347 burnt orange insane mainland blue 161 bilberry or deep sea

weeks dye works overdyed thread to dmc conversion chart - Jul 31 2023

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weeksdyeworks com forms dmc to wdw conversion chart pdf weeksdyeworks com index php weeksdyeworks com embroidery

dmc to weeks thread conversion chart from 123stitch com - Sep 01 2023

web dmc to weeksthread conversion chart use this convenient chart to convert thread colors between weeks and dmc note
most weeks dye works contain subtle to strong color changes within each skein conversions may not be perfect thread
converter tool

the drawn thread floss conversions - Apr 15 2022

web needlepoint inc silk to dmc floss dinky dyes silk to gentle art floss gentle art floss to dmc floss soie d alger to needlepoint
inc silk needle necessities to threadworx silk n colors to gentle art floss previous page 10 next

weeks dye works embroidery floss 6 strand 2 strand 3 strand - Aug 20 2022

web with so many needlework projects requiring just two or three strands of fiber we recently introduced the 2 and 3 strand versions of our popular 6 strand floss the hand over dyed 2 and 3 stranded egyptian cotton fiber lines are packaged in convenient ready to

embroidery thread conversion charts for needlework - Mar 27 2023

web we have conversion charts for brands dmc anchor auvera sole bucilla cosmo seasons crescent danish flower elizabeth bradley eterna silk jp coats weeks dye and more the needlework conversion charts include floss stitches beads thread and more patterns and designs usually list a particular brand or type of embroidery floss

conversion charts crabapple hill studio - Nov 22 2022

web cosmo dmc floss conversion chart weeks dmc conversion chart weeks cosmo conversion chart quick links about us customer service privacy policy sitemap account links login or create account c ontact us call 509 832 4491 email email protected connect with us