



## INSTALLATION

1) Check that crank timing sprocket key is in match with timing mark on cylinder block.

2) Install crankshaft timing sprocket as shown in figure. Match mark faces to chain cover.

3) Apply oil to bush of idler sprocket.

4) Install sprocket shaft and idler sprocket.

5) Install 1st timing chain by aligning dark blue plate of 1st timing chain and match mark on idler sprocket.

6) Bring yellow plate of 1st timing chain into match with match mark on crankshaft timing sprocket.

7) Install timing chain tensioner as shown in figure.

### Tightening Torque

(a): 25 N·m (2.5 kg·m, 18.5 lb·ft)

# J20a Complete Work Shop Manual

**Larry Warren, John Harold Haynes**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the authors' names.

## **J20a Complete Work Shop Manual:**

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