

| Red LED Flash | Error/Condition | Comments/Troubleshooting |
|---------------|--|--|
| Slow Flash | Normal operation | Normal – no Call for Heat |
| Fast Flash | Normal operation | Normal – Call for Heat |
| 2 | External lockout (exceeded retries) | Failure to sense flame is often caused by carbon deposits on the flame sensor, a disconnected or shorted flame sensor lead or a poorly grounded furnace. Carbon deposits can be cleaned with emery cloth. Verify sensor is not contacting the burner and is located in a good position to sense flame. Check sensor lead for shorting and verify furnace is grounded properly. Verify gas supply to valve, gas valve in "On" position and appliance lighting properly. Verify flame reaches flame sensor during ignition attempts and gas pressures are correct. |
| 3 | Pressure switch problem, vent on Inducer problem | Check switch function, verify inducer is working correctly. Refer to wiring diagram, terminals PS. |
| 4 | Open high temperature limit switch | Verify continuity through limit switch circuit. Refer to wiring diagram terminals, HLO. |
| 5 | Flame sensed with gas valve de-energized | Verify the gas valve is operating and shutting down properly. Flame in burner assembly should extinguish promptly at the end of the cycle. Check orifices and gas pressure. |
| 6 | Reversed polarity | Verify the control and furnace are properly grounded. Check and reverse polarity (primary or secondary) if incorrect. |
| 7 | Gas valve circuit error | Indicates the gas valve relay contacts on the ignition module is not functioning properly. Replace the ignition module. |
| 8 | Low flame sense current | Low flame sense current is often caused by carbon deposits on the flame sensor, a poorly grounded furnace or a mis-aligned flame sense probe. Carbon deposits can be cleaned with emery cloth. Check or improve furnace and module ground. Verify sensor is located in or very near flame as specified by the appliance manufacturer. Refer to wiring diagram FS terminal and GND. |
| Continuous On | Control failure | Replace IFC |
| Off | Control failure | Verify power to the control |

Integrated Furnace Control Troubleshooting Guide

Mark Steyvers



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