

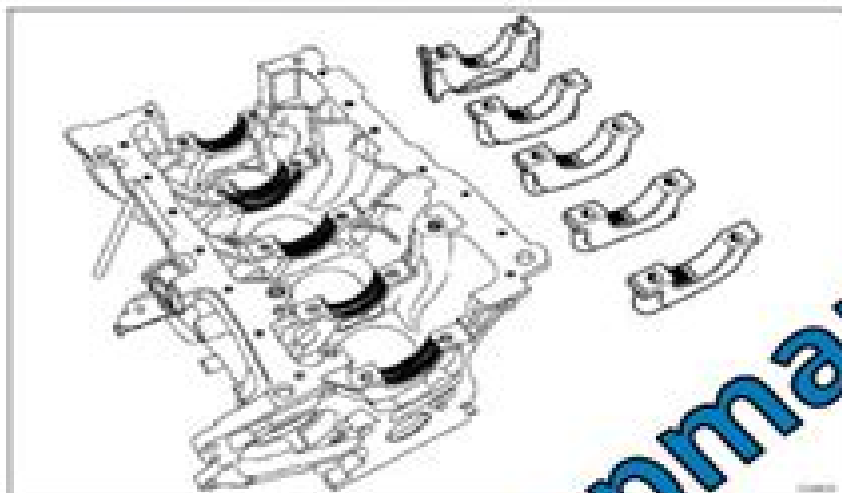
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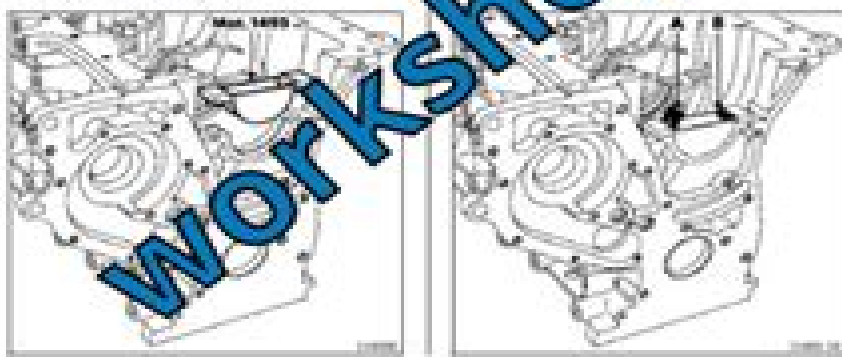
Fitting direction

- on the cylinder block, fit ground bearing shells to all the bearings.
- on the bearing caps, fit non-ground bearing shells to all the bearing caps.



Cylinder block

To read Max. 1400 to the cylinder block.



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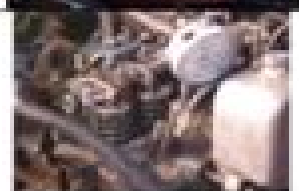
Remove the FIP mounting bracket.

Remove the FIP mounting bracket.

For Gear Drive



Remove the front cover in the timing cover.



(To confirm the first cylinder TDC position remove the 1st cylinder injector, insert the MST and the dial gauge. Check by the dial if the piston is in TDC.)



Loosen & remove the FIP locking nut. And then the 4 mounting nuts on the flange and the bracket at the rear.

Mahindra Engine Service Manual

Marco Cascella



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