

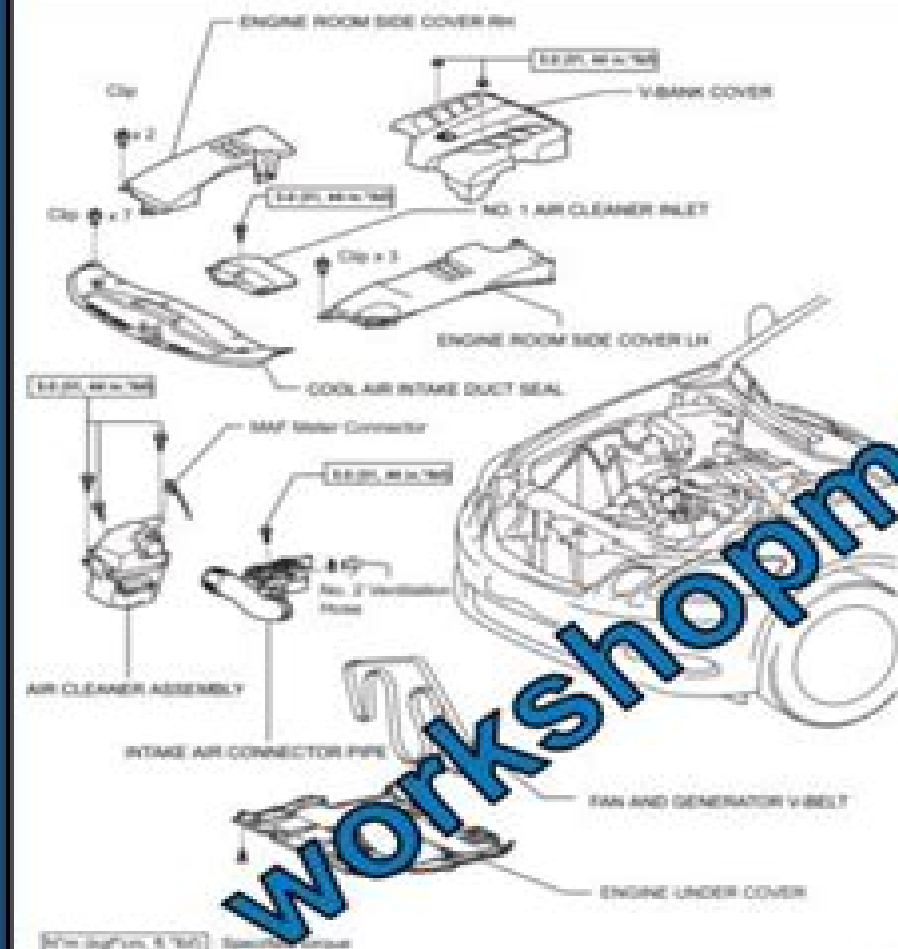
Lexus GS 430 Workshop Manual

EM-30

SUZ-PE ENGINE MECHANICAL - CYLINDER HEAD

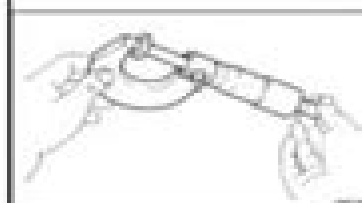
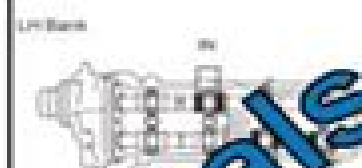
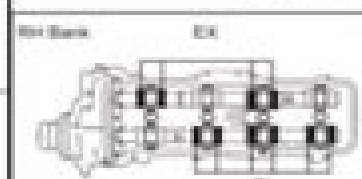
CYLINDER HEAD

COMPONENTS



EM-4

SUZ-PE ENGINE MECHANICAL - VALVE CLEARANCE



- (b) Turn the crankshaft mark.
- (c) Check only the val. Measure the valve Valve clearance (l)

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Item	Specified Condition
Intake	0.10 to 0.20 mm (0.004 to 0.008 in.)
Exhaust	0.20 to 0.30 mm (0.008 to 0.012 in.)

6. REMOVE THE CAMSHAFT (see page EM-40).
7. REMOVE NO. 3 CAMSHAFT SUB-ASSEMBLY (see page EM-40).

5. ADJUST VALVE CLEARANCE

- (a) Using a powerful magnet, remove the valve lifter and adjusting shim.

NOTICE:

- Since shims might drop inside the cylinder head, the operation should be performed slowly.
- Shims should be classified by the installation.

- (b) Determine the replacement adjusting shim size according to these formulas and charts.

- (1) Using a micrometer, measure the thickness of the removed shim.

- (2) Calculate the thickness of a new shim so that valve clearance is within the specified value.

T = Thickness of removed shim

A = Measured valve clearance

Valve clearance

Item	Replacement
Intake	$T + (A - 0.10 \text{ mm } (0.004 \text{ in.}))$
Exhaust	$T + (A - 0.20 \text{ mm } (0.008 \text{ in.}))$

- (c) Select a new shim with a thickness as close as possible to the calculated value.

NOTE:

Shims are available in 41 increments of 0.020 mm (0.0008 in.), from 2.00 mm (0.0787 in.) to 2.80 mm (0.1102 in.).

- (d) Install a new adjusting shim to the spring retainer.

Gs430 Service Manual

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Automobile Magazine, 2007 **Autocar**, 2004 *Motor Industry Magazine*, 2005-02 Standard Catalog of Imported Cars 1946-2002 Mike Covello, 2001-10-01 This is the only book that completely lists accurate technical data for all cars imported into the U S market from 1946 2000 With many imports approaching the antique status this book will be a big seller across all generations of car enthusiasts From the grandiose European carriages of the late Forties to the hot little Asian imports of the Nineties every car to grace American roadways from across the Atlantic and Pacific is carefully referenced in this book Foreign car devotees will appreciate the attention given to capturing precise data on Appearance and Equipment Vehicle I D Numbers Specification Charts Engine Data Chassis Technical Data Options and Historical Information Collectors restorers and car buffs will love this key book from noted automotive authors James Flammang and Mike Covello

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Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol Bob Henderson, A. K. Legg, 1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines General Motors, 1972 *Service Manual* Packard Motor Car Company, 1952 **Suzuki Carry Da63t Electrical Service Manual & Diagrams** James Danko, 2011 *Service Manual*, 1949 **Chilton Asian Service Manual** Chilton, 2013 Offers diagnosis and repair information for late model Hyundai Kia and Lexus automobiles

General Motors J-Cars Automotive Repair Manual Larry Warren, John Harold Haynes, 1990 **Motor's Quick Service Manual** Ralph Ritchen, Louis C. Forier, Motor (New York, N.Y.), 1967 *Service Manual* Studebaker-Packard Corporation. Packard Division, 1955 **Technician's Repair and Service Manual** Textron, Inc, 200? **Servicing What's New in 1974 AMC Cars**, 1973 General Motors W Service Manual GM Service Technology Group, 1993* **Chrysler Sigma GE Series Service Manual...** Chrysler Australia. Service Division, 1977 **Saab 900 8 Valve** Bentley Publishers, 1992 These official Saab manuals are the only factory authorized comprehensive single source of service information and specifications available Whether you re a professional technician or a do it yourselfer these manuals will help you understand care for and repair your Saab Everything from fundamental automotive concepts and maintenance procedures to complex electrical system troubleshooting and complete engine overhaul is clearly explained Critical updates and information from the Saab Service Information Manual the Parts Service Information System and Saab Service Training have been included as well as fast proven repair procedures and tips used by Saab technicians Suzuki SA 413 Supplementary Service Manual, 1986

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