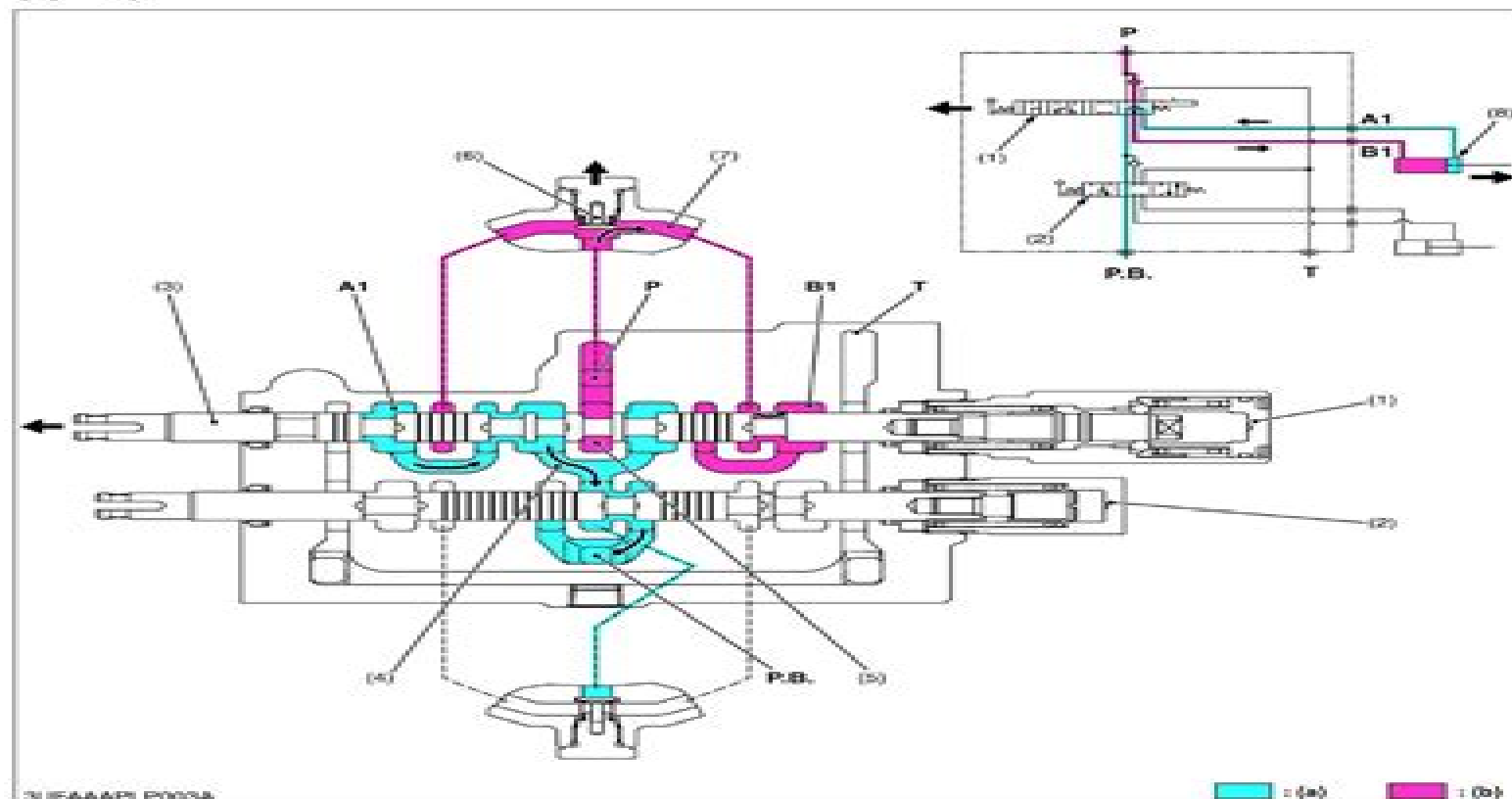


(2) Up



- (1) Boom Control Section
 (2) Bucket Control Section
 (3) Spool
 (4) PB Passage 1

- (5) Neutral Passage 1
 (6) Load Check Valve
 (7) Passage 1
 (8) Boom Cylinder

- P: P Port
 T: T Port
 A1: A1 Port
 (From Boom Cylinder)
 B1: B1 Port (To Boom Cylinder)

- PB: PB Port
 (a) Low Pressure
 (b) High Pressure

1. When the hydraulic control lever is set to the "UP" position, the spool (3) of the boom control section (1) moves to the left. This makes oil passages between passage 1 (7) and B1 port, also between A1 port and PB passage 1 (4).
2. As the oil passage from the neutral passage 1 (5) to the PB passage 1 (4) is closed by the spool (3), the pressure-fed oil from the P port opens the load check valve (6) and flows through the notched section of the spool (3) and B1 port to extend the boom cylinder (8).
3. Return oil from the boom cylinder (8) flows from the A1 port through the passage in the spool (3) and PB passage 1 (4) to the bucket control section (2).

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