

# MCCULLOCH ENGINE MANUAL

**TABLE**  
**MODEL NUMBER-100-1 TYPE:**  
 Two-cylinder, vertical, opposed, of  
 cylinders (stroke); 2.2 horse power  
 (stroke); 24-inch stroke (stroke)  
 (displacement).

Rear End — Magneto end

Left Side

Determined by looking toward  
 propeller from rear end

Right Side

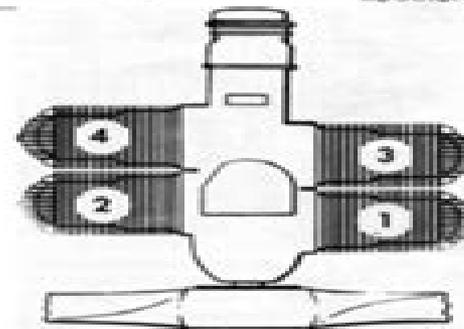
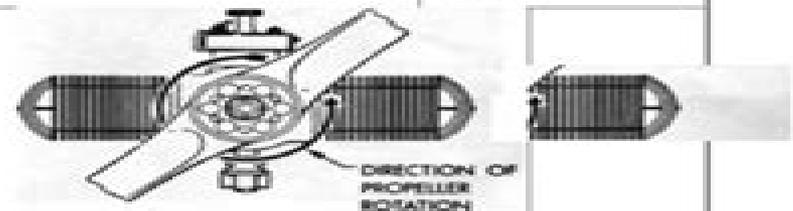
**COMPRESSION RATIO:** 8 to 1 **CRANKSHAFT ROTATION:** Clockwise  
**PROPELLER HUB DIA. 7 CIRCLES DIA:** 4 inch dia. **PROPELLER**  
**HUB KEYWAY:** 1/8 inch. **SCREW OF ENGINE MOUNTING STRAP:**  
 Three. **SIZE OF ENGINE MOUNTING EYES:** 1 inch. **WIDTH OF**  
**ENGINE COMPLETE:** 20 1/4 inch. **OVERALL DIAMETER OF ENGINE:**  
 27 1/2 inch. **LENGTH OF ENGINE:** 20 inch.  
**POSITION OF CENTER OF GRAVITY:** Seven inches forward from rear surface of engine  
 mounting eye, and vertically through the center of the carburetor venturi tube.  
**VALVE:** Overhead at 1000 P.M. rear end.  
**MAGNETIC SPEED:** One to one.  
**MOUNTING BRACKET POINT DIA.:** 2 1/2 inch.  
**SPARK PLUG GAP:** 2/32 inch.  
**SPARK PLUG TYPE:** Helix-6 (100 Comp.)  
 Spark advance or degree (before top center) — 22 degrees.  
**FUEL Mixture:** Two to one.  
**TYPE OF FUEL:** 100 octane  
 or McCulloch 2 cycle engine oil  
 accessories as shown:  
 Carburetor: 2 1/2 in.  
 Ignition complete: 2 1/2 in. Fuel  
 Pump: 2 1/2 in.  
 Basic Engine: 4 1/2 in.  
 Propeller Hub: 4 in.

**Top Side — Carburetor side of engine**  
**1-7. PROPELLER ROTATION:** (See figure 1-1.) The propeller is directly  
 attached to the crankshaft, and direction of rotation is clockwise when  
 seen ed from the rear of the engine.

**1-8. CYLINDER DESIGNATION:** (See figure 1-1.) Engine cylinders are  
 designated by numbers as follows:

- 1
- 2
- 3
- 4

- Left front
- Right front
- Left rear
- Right rear



## SECTION I INTRODUCTION

### 1-1. IDENTIFICATION

1-2. This publication is issued as the basic Handbook of Overhaul Instructions for the AModel 2-100-1 Engine Assembly (AAcCulloch AModel 40 SEA), manufactured by AAcCulloch AActors Corporation, 8101 West Century Boulevard, Los Angeles 45, California.

### 1-3. SCOPE OF INFORMATION

1-4. This handbook contains descriptive data and illustrations to facilitate understanding of the subject equipment and its individual components. Information relative to construction, maintenance and overhaul is contained herein. Section XI is a Table of Limits which contains useful information relative to overhaul measurements and tolerances.

### 1-5. BASIC OPERATIONAL CHARACTERISTICS

1-6. **ENGINE ORIENTATION:** In this publication the following terminology shall be used in location of engine

1-8. **MAGNETO ROTATION:** The magneto is driven 1-11. Minor differences exist between early and late serial directly by and rotates in the same direction as the engine numbers of the 2-100-1 engine. The differences are confined crankshaft, primarily to the magneto and carburetor and are noted.

# Mcculloch Engine Manual

**Rachel Sandford**



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