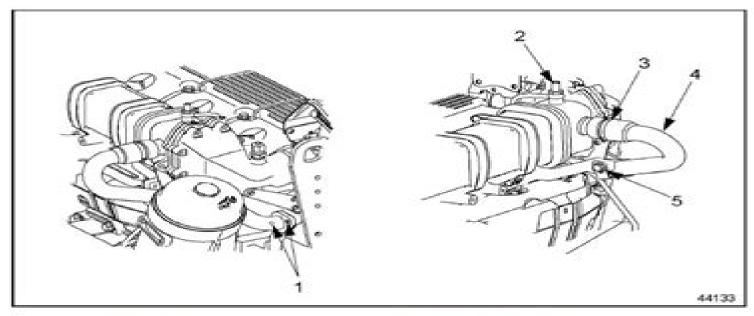
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 Install coolant outlet pipe. Install the two M8 x 25 mm bolts through the coolant pipe flange, metal gasket and into the coolant pump. Leave loose until the cooler assembly is installed, then torque bolts to 35 N·m (26 lb·ft). See Figure 7-27.



- 1. Coolant Outlet Pipe Bolts
- 2. Coolant Vent Line
- Membrane

- 4. EGR Coolant Outlet Pipe
- Coolant Outlet Pipe Bracket

## Figure 7-27 Installation of Coolant Outlet Pipe

#### NOTE:

Coolant outlet pipe must be installed to coolant pump before the EGR cooler support and cooler are installed.

# **Mbe 4000 Service Manual 6se412**

**Detroit Diesel Corporation** 

## **Mbe 4000 Service Manual 6se412:**

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