



11.1 Apply sealant to the top edge of the head ...



11.1b ... and top of the cylinder block surface



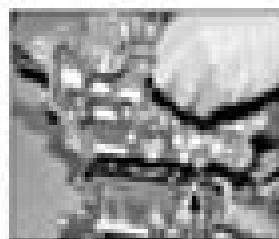
11.1c Locate the new gasket over the studs ...



11.1c ... then apply a thin smear of sealant to the same areas of the head ...



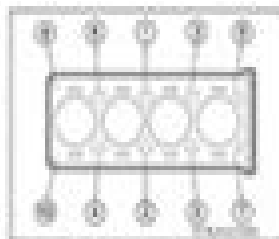
11.1c ... and the rest



11.1d Lower the cylinder head onto the studs



11.1d Apply oil to the cylinder head/bolt threads



11.1d Cylinder head/bolt tightening sequence

Bolting

11 Apply suitable sealant (Hylomar 1000/1111 or equivalent) to the cylinder head top surface as shown (see **Illustration**).

12 Place the gasket on the cylinder head, taking care that it is the right way up and the right size (none, and some come marked in the same way) (see **Illustration**).

13 Lower the cylinder head onto the studs as fig 1 shows on the positioning (head) (see **Illustration**).

14 Apply a small drop of oil to the cylinder head/bolt threads (see **Illustration**).

15 Lower the total cylinder head bolts carefully into their positions. Don't drop the bolts into place - this throws away the alignment in the sequence shown. Tighten the bolts and sequence to the specified torque (see **Illustration**).

Note: Special heat seal grease applied to a 100 micron film coating is needed to fit the new cylinder head/bolts.

16 The sequence of bolting is a critical of removal, taking the following points:

1. Tighten all fasteners to that specified torque.
2. Tighten the cooling system as described in Chapter 7 Section 10.
3. Reconnect the battery negative lead as described in Chapter 6 Section 5.

12 Flywheel/beltplate - removal, inspection and refitting

Removal

1 Remove the vehicle assembly as described in Chapter 1 Section 2.

2 The flywheel/beltplate must not be bolted downwards while the 5 bolts are loosened. To prevent the flywheel/beltplate from moving, using a suitable tool (described later) (fig 12.1a) or equivalent to lock the flywheel/beltplate in place (see **Illustration**).

3 Loosen the mounting bolts and remove the flywheel. Store the bolts - use with heat sealant.



12.1 Lock the flywheel with a suitable tool

removing (fig 12.2a) (see **Illustration**). Mark the gasket face the steering side, and off the end of the track rail.

4 Thoroughly clean the track rail and the steering rack housing, using the abrasive paper to get rid of any corrosion, scale or other debris which might damage the new gasket sealing gap on installation. Remove all of the grease from the oil gasket and apply it to the track rail and housing. (This ensures that grease has not been lost or contaminated as a result of damage to the oil gasket from the grease (if it exists).)

5 Carefully slide the new gasket into the track rail, and locate it on the steering rack housing. Align the outer edge of the gasket with the track made on the track rail/guide to remove, then secure it in position with new retaining clips.

6 Secure the track rail and housing into the end of the track rail and position it accurately in accordance with the track made on removed.

7 Refit the track rail and as described in Section 11.

12 Track rail and - removal and refitting

Removal

1 Remove the front wheel bolts, raise the front of the vehicle and support it securely on jack stands, as described in 'Vehicle jacking and support'.

2 Remove the track rail, and separate the track rail and housing by a quarter of a turn (see **Illustration**). Do not move the housing from this position, as it will come on a heavy resistance when refitting.

3 Put out the right pin, and partially separate the rail securing the track rail and to the hub carrier (see **Illustration**).

4 Using a balljoint separator tool, separate the track rail and from the hub carrier plate (see **Illustration**). Remove the rail and off the track rail and from the hub carrier.

5 Counting the exact number of turns



12.1 Mark the rail securing the track rail and hub/housing



12.1 Refit outer steering clip



12.1 Mark the track rail and housing a quarter of a turn

necessary to do so, separate the track rail and from the track rail.

Bolting

1 Carefully clean the track rail and end of the track rail frame.

2 Remove the track rail and if the rubber dust cover is cracked, split or damaged, or if the movement of the rubber is either stops or too stiff. Also check for other signs of damage such as wear, cracks.

3 Remove the track rail and into the track rail to the number of turns when during removal. The steering rack is to either a quarter of a turn from the housing, mark the track rail and accurately tighten the housing.

4 Ensure that the housing is clean, then engage the lower with the hub carrier.

10 Mark the track rail and retaining rail, and tighten the rail to the specified torque.

11 Refit the wheel, and raise the car to the ground.

12 Check the track rail and setting checked at the wheel assembly.

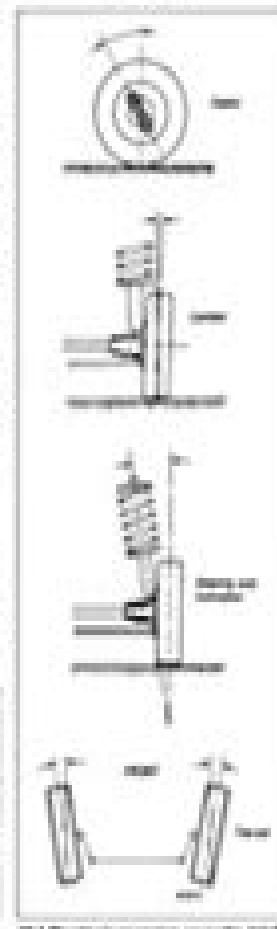
12 Wheel alignment and steering angles - general information

Definitions

1 A car's steering and suspension geometry is defined in four basic settings (see **Illustration**). All angles are usually measured



12.1 Use a balljoint separator tool to separate the track rail and from the hub carrier



12.1 Steering/suspension geometry details

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