

Installation

- 01 Heat the output bearing's inner race to max. 110 °C. Place protection ring 1X56 138 187 (1) onto the output bearing to do this.

NOTE

The shafts must be assembled correctly ready for installation.

**DANGER**

Only touch heated protective tool when wearing protective gloves.

- 02 Remove protection ring 1X56 138 187 and carefully insert the shafts fully into the transmission housing.
- 03 Pull the shafts into the correct axial position from the output end using a bushing (against the bearing inner race or speedometer worm) and a hex bolt (M12x1.5). Tightening torque = 120 Nm.

NOTE**Separate clutch housing version**

Check the installation is correct by measuring distance "B", see section 10.1. Remove the bushing and hex bolt.

- 04 Remove fixtures and auxiliary strip
- 05 Coat thread of articulated bolts with sealing compound. First screw in articulated bolts of 1st/2nd gear with spring washer.

NOTE

Articulated bolts for 1st/2nd gear (2) = approx 48.5 mm

Articulated bolts for 3rd/4th gear (3) = approx 55.0 mm

Articulated bolts for 5th/6th gear (4) = approx 55.0 mm

NOTE

Overdrive version (4),
direct drive version (5).

- 06 Screw in and tighten the remaining articulated bolts and spring washers as previously described. Tightening torque = 160 Nm.



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Golf 1 Transmission Repair Manual

Jianjun Gao



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Volkswagen Golf and Jetta 1999-2006 Service Manual Pasquale De Marco, 2025-07-23 The Volkswagen Golf and Jetta are two of the most popular cars on the road today They are known for their reliability performance and affordability If you own one of these vehicles you may be interested in learning how to service and repair it yourself This manual will provide you with the information you need to get started In this manual you will find step by step instructions for a variety of maintenance and repair procedures You will also find troubleshooting tips and diagnostic charts to help you identify and fix problems Whether you are a beginner or an experienced mechanic this manual will be a valuable resource Some of the topics covered in this manual include Basic maintenance Engine repair Transmission repair Suspension and steering repair Brake repair Electrical system repair Body and interior repair Climate control repair Fuel and exhaust system repair Safety systems repair This manual is written for the do it yourselfer It assumes that you have some basic mechanical skills and tools However even if you are a complete beginner you should be able to follow the instructions in this manual and successfully service and repair your Volkswagen Golf or Jetta Before you begin any work on your vehicle be sure to read and understand the safety precautions in this manual Also be sure to have the proper tools and equipment for the job If you are not comfortable performing a particular repair do not hesitate to take your vehicle to a qualified mechanic With the help of this manual you can save money on the cost of servicing and repairing your Volkswagen Golf or Jetta You can also learn more about your vehicle and how it works This knowledge will give you peace of mind when you are driving your Volkswagen If you like this book write a review

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Manual on Series Available and Estimating Methods, 1987

Volkswagen GTI Golf-Jetta Service Manual, 1985-1992 Robert Bentley, inc, 1992 New information covers the 2.0 liter 16V engine ABS troubleshooting service CIS E Motronic fuel injection Digifant I fuel injection with On Board Diagnosis ECO Diesel full manual transaxle rebuilding procedures A special Fundamentals section has been added to the beginning of the manual to help the owner understand the basics of automotive systems repair procedures The most comprehensive Golf manual available

[Industry and Product Classification Manual](#) United States. SIC Coding Task Group, 1977

[Chilton's Import Car Repair Manual 1983-90](#) Chilton Automotive Books, 1989-10 Maintenance specifications step by step parts replacements

Motor Imported Car Repair Manual, 1987

VW GTI, Golf, Jetta, MK III & IV Kevin Clemens, Volkswagen s GTI Golf and Jetta are long time favorites among sport

compact performance enthusiasts With engines ranging from the 2 0 liter naturally aspirated four cylinder to the 1 8 liter turbo 4 to the VR6 the Mk III and Mk IV generations 1993 2004 offer tuners a wealth of opportunities This book turns these opportunities into realities from deciding which vehicle to buy to keeping it running in tip top condition to enhancing the performance and appearance of your VW Focusing on the engine wheels and tires suspension body kits interiors and more each project includes straightforward instruction along with details about the necessary parts cost time and skill If you want to get the biggest bang for your VW buck this book is your road map 1987 Industry and Product Classification Manual (1972/77 SIC Basis). ,1987 *Chilton's Import Emission Diagnosis and Service Manual with Vacuum Circuits, [cars and Most Light Trucks].* ,1982 **Industry and Product Classification Manual** ,1987 **Chilton's Toyota Corolla 1970-87 Repair Manual** Chilton Book Company,1995 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs *Chilton's Toyota Trucks, 1970-88 Repair Manual* Chilton Automotive Books,The Nichols/Chilton,Chilton,1994 Covers all models of Pick Up Land Cruiser and 4Runner 2 and 4 wheel drive gasoline and diesel engines Air Weather Service Manual ,1955 *Chilton's Truck and Van Repair Manual, 1979-86* ,1986 Combines photographs line drawings and exploded views with detailed overhaul procedures for specific units and components **Subject Guide to Books in Print** ,1997 *Catalog of Copyright Entries. Third Series* Library of Congress. Copyright Office,1952 Includes Part 1A Books and Part 1B Pamphlets Serials and Contributions to Periodicals **Torque** ,2007-02 Singapore s best homegrown car magazine with an editorial dream team driving it We fuel the need for speed Electrical News. Generation, Transmission and Application of Electricity ,1928 **Mitchell Transmission Service & Repair** Mitchell,Mitchell Information Services,1986

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