

# **Haier** SERVICE MANUAL

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Order No. Ref1001S-001V0

## **Refrigerator**

**MODEL: H21BFC45NS**



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**Haier Group**

# Haier Refrigerator Repair Manual

**Popular Mechanics Press**



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web feb 16 2021 in simple terms all the field input and output devices are wired to the plc and the ladder logic program decides what outputs to trigger depending on the status of the input signals in basic terms plcs execute ladder logic by first reading all the input states and storing them into memory

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web mar 11 2020 during the program scan cycle the plc reads the inputs solves the ladder logic and energizes or de energizes outputs because inputs can change at any time this process repeats over and over again while the plc is in run mode the diagram below shows a model of the plc program scan cycle

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web feb 9 2015 ladder logic was designed to have the same look and feel as electrical ladder diagrams but with ladder logic the physical contacts and coils are replaced with memory bits let s take a look for this program the relay logic s ladder diagram is duplicated with ladder logic no more hard wired logic but memory locations instead

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